

ONKYO SERVICE MANUAL

DIGITAL AUDIO TAPE DECK

MODEL DT-9000

SPECIFICATIONS

Signal Format

Tape Recording System:

Rotating head system DAT

Sampling Frequencies:

Recording: 48kHz, 44.1kHz, 32kHz (automatic digital input switching)
Playback: 48kHz, 44.1kHz, 32kHz (automatic switching)

Number of Quantization Bits:

16-bit linear

Number of channels:

2-channel (stereo)

Audio (Analog recording and playback)

Frequency Response:

2Hz – 22,000Hz

Dynamic Range:

90dB or more

S/N Ratio:

90dB or more

Total Harmonic Distortion:

0.008% or lower

Wow & Flutter:

Unmeasurable

Input/Output jacks

Analog Input jacks

Lowest Input Level:

140mV

Input Impedance:

47k ohms

Analog Output jacks

Full-Scale Output Level:

2V

Output Impedance:

600 ohms

Headphone Output:

Max. 25mW + 25mW/32 ohms (most suitable impedance is 8 to 600 ohms)

Digital Input Jacks:

Coaxial/75 ohms, Optical (switch equipped)

Digital Output:

Coaxial/75 ohms, Optical (parallel output)

Mechanism

Head:

Amorphous/ferrite composite

Cylinder Diameter:

30mm, 1-3/16"

Cylinder Rotational Speed:

2000 r.p.m. (during recording and playback)

Tape Speed:

8.15mm (5/16") /sec., 12.225mm (1/2") /sec. (automatic switching)

Search Speed:

Max. 400 times normal

High-Speed Rewind Time:

About 27 seconds (120 minute tape)

General

Power:

AC 120V, 60Hz

Power Consumption:

27W

External Dimensions:

435 (W) x 122 (H) x 339 (D)mm

17-1/8" x 4-13/16" x 13-3/8"

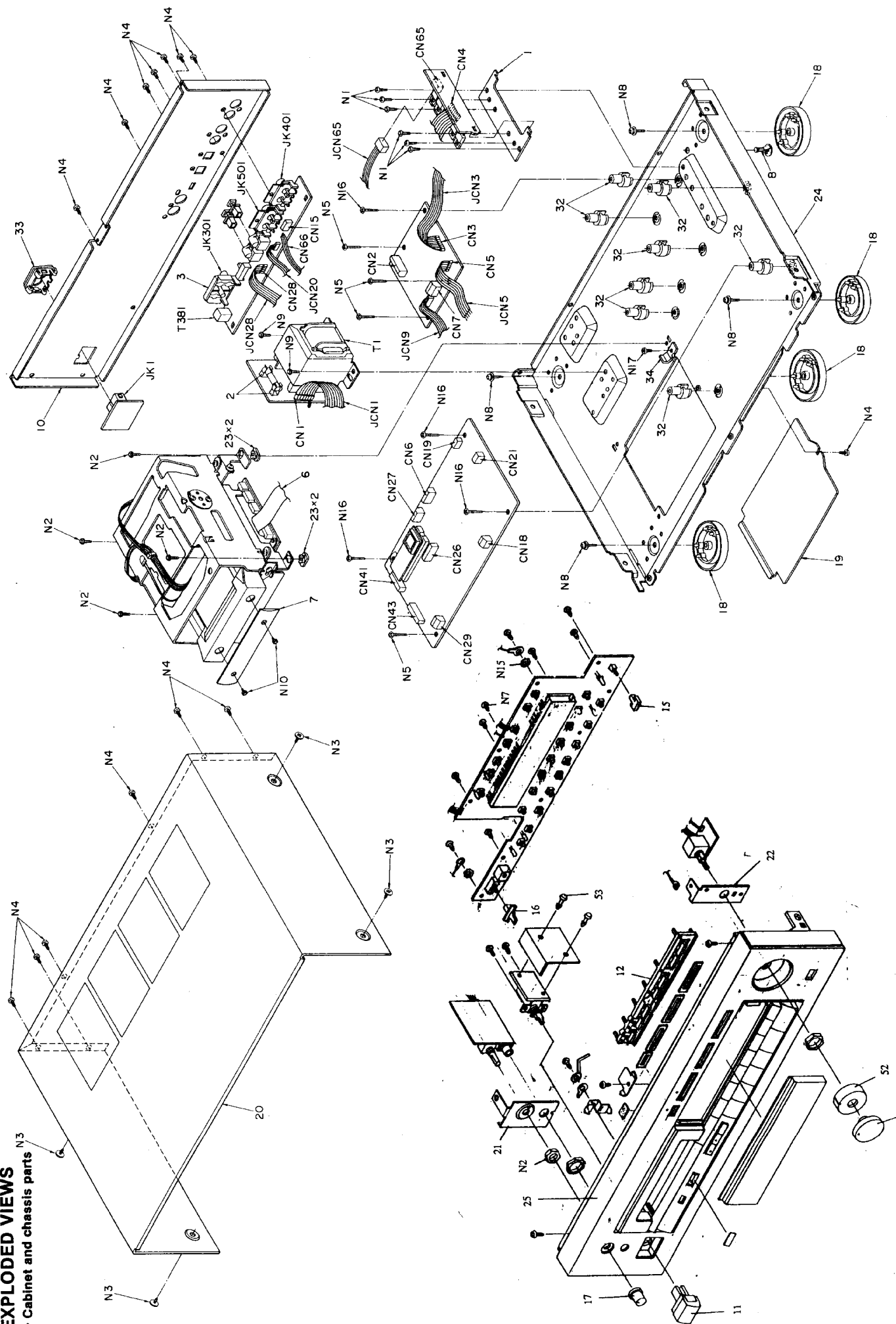
Weight:

5.7kg, 12.6 lbs.

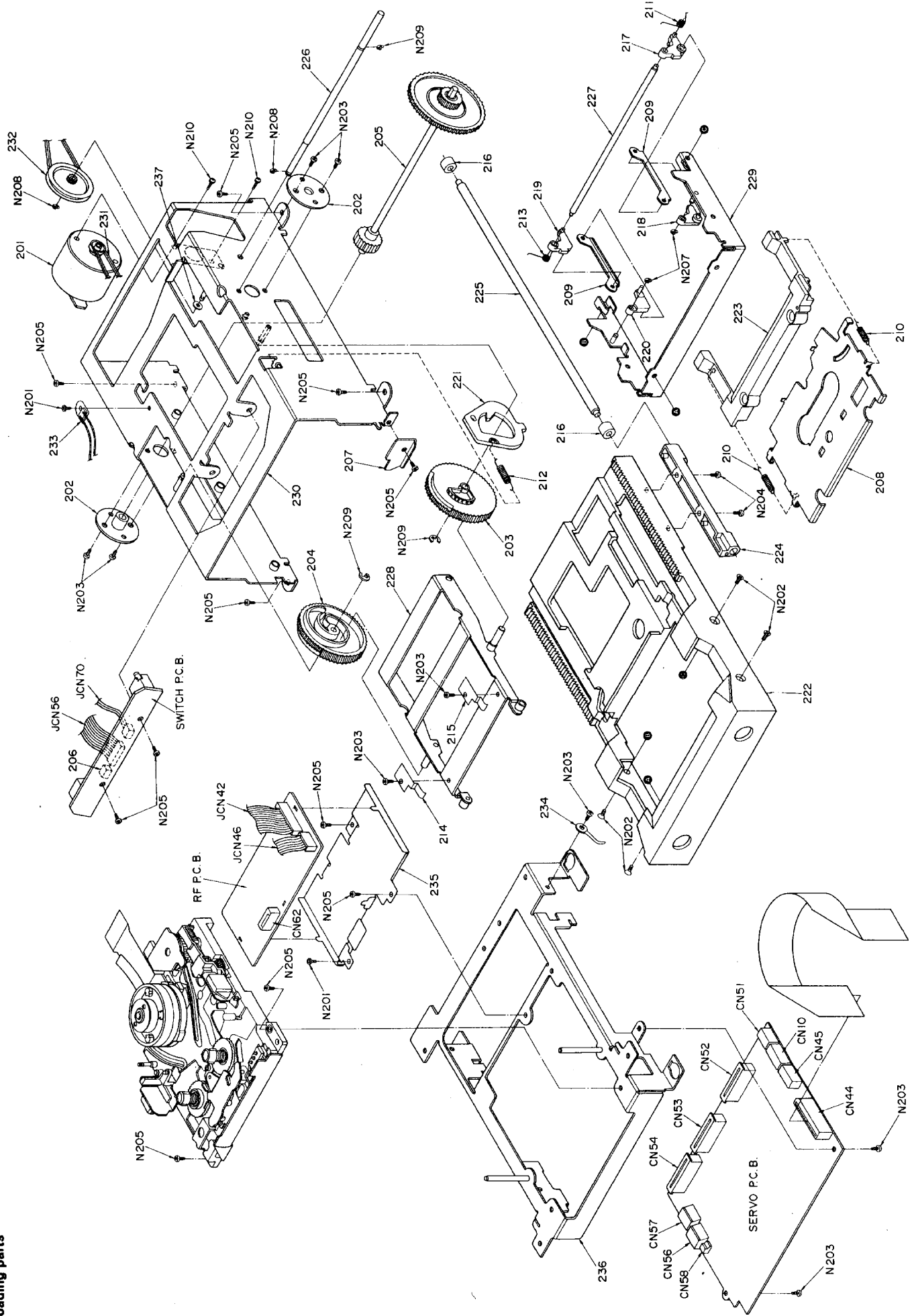
Specifications and external appearance are subject to change without notice because of product improvements.

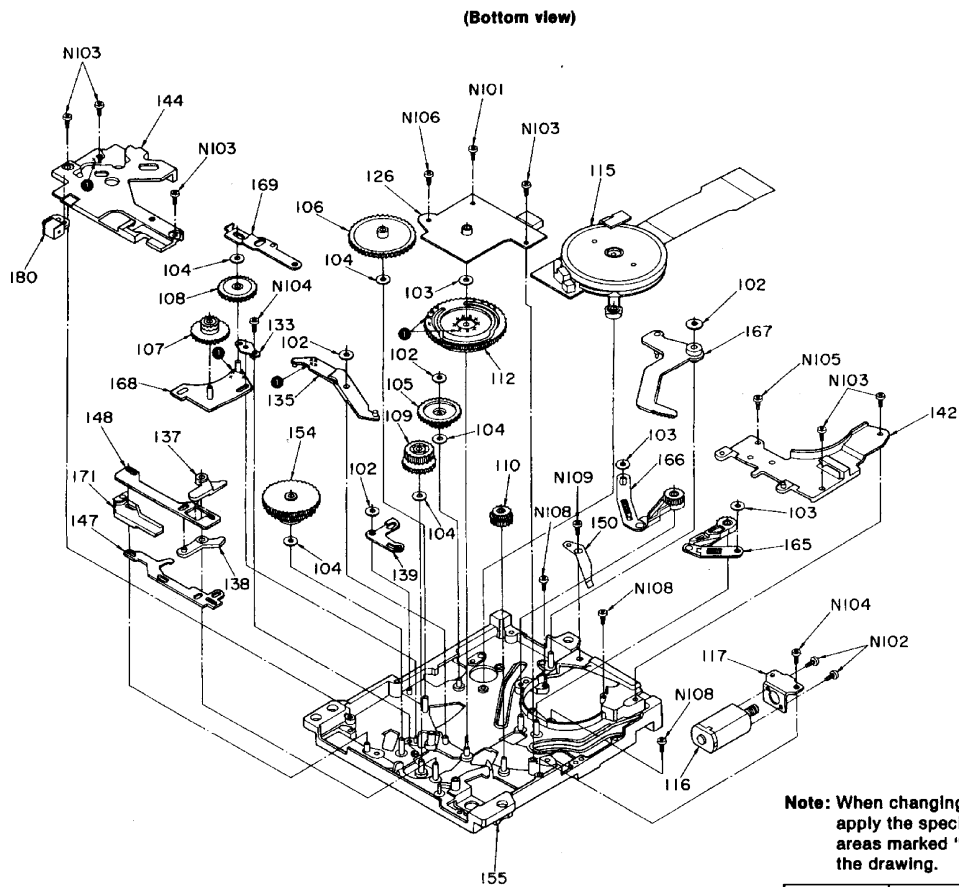
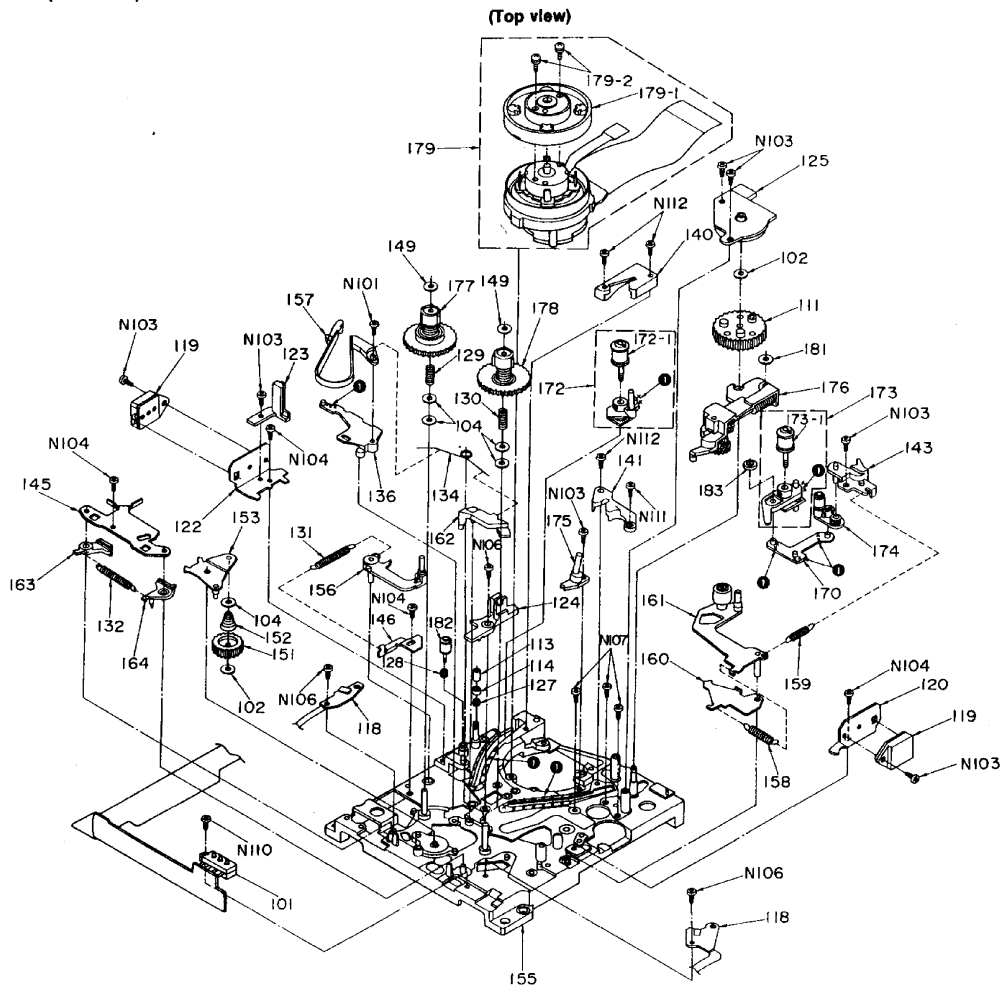
EXPLODED VIEWS

- **Cabinet and chassis parts**



• Loading parts





Note: When changing mechanism parts, apply the specified grease to the areas marked "x" as shown in the drawing.

| Ref. No. | Part No. |
|----------|----------|
| ● | RZZ0L05 |

| REF.NO. | PART NO. | DESCRIPTION | REF.NO. | PART NO. | DESCRIPTION |
|---------|----------|---------------------------------|---------|------------|---------------------------|
| 101 | 24714009 | Cassette switch | 157 | 24715036 | Tension band ass'y |
| 102 | 24715013 | Washer | 158 | 24710035 | Pin pressure spring |
| 103 | 24175014 | Washer | 159 | 24710036 | Pinch roller spring |
| 104 | 24175015 | Washer | 160 | 24704011 | Pin pressure spring |
| 105 | 24708008 | Main gear A | 161 | 24715037 | Pinch arm ass'y |
| 106 | 24708009 | Main gear B | 162 | 24715038 | BT lever ass'y |
| 107 | 24708010 | Idler gear P | 163 | 24715039 | Supply brake ass'y |
| 108 | 24708011 | Idler gear F | 164 | 24715040 | Takeup brake ass'y |
| 109 | 24708012 | Counter gear | 165 | 24715041 | Supply load arm |
| 110 | 24708013 | Mode repeating gear | 166 | 24715042 | Takeup load arm |
| 111 | 24708014 | Load cam | 167 | 24715043 | Load lever |
| 112 | 24708015 | Mode cam | 168 | 24715044 | P.F.idler ass'y |
| 113 | 24706010 | Fixed post | 169 | 24715045 | Lever,P.F. selection |
| 114 | 24706011 | Fixed post flange | 170 | 24715046 | Guide link ass'y |
| 115 | 24702011 | Capstan unit | 171 | 24715047 | Plunger link ass'y |
| 116 | 24702012 | Mode motor ass'y(M701) | 172 | 24715048 | Supply post roller ass'y |
| 117 | 24715016 | Holder,mode motor | 173 | 24715049 | Takeup post roller ass'y |
| 118 | 24714010 | Interface p.c.b. | 174 | 24715050 | Takeup guide roller |
| 119 | 24714011 | Begin/End detector sensor ass'y | 175 | 24715051 | Takeup inclind base ass'y |
| 120 | 24715017 | Begin detector bracket | 176 | 24715052 | Load holder ass'y |
| 122 | 24715018 | End detector bracket | 177 | 24715053 | Supply reel ass'y |
| 123 | 24715019 | Lead opener | 178 | 24715054 | Takeup reel ass'y |
| 124 | 24714012 | Begin/End detector LED ass'y | 179 | 24701006 | Cylinder unit |
| 125 | 24714013 | Load switch ass'y | 180 | 24714015 | Plunger |
| 126 | 24714014 | Mode switch ass'y | N101 | 24710037 | Screw |
| 127 | 24710027 | Spring, fixed post | N102 | 24710038 | Screw |
| 128 | 24710028 | Spring, guide roller | N103 | 24710039 | Screw |
| 129 | 24710029 | Spring, supply reel | N104 | 24710040 | Screw |
| 130 | 24710030 | Spring, take-up reel | N105 | 24710041 | Screw |
| 131 | 24710031 | Spring, tension | N106 | 24710042 | Screw |
| 132 | 24710032 | Spring, brake | N107 | 24710043 | Screw |
| 133 | 24715020 | Bracket | N108 | 24710044 | Screw |
| 134 | 24710033 | Spring BT | N109 | 24710045 | Screw |
| 135 | 24704006 | Lever, pinch | | | <Loading parts> |
| 136 | 24704007 | Lever, tension | 201 | 24702013 | Tray motor ass'y |
| 137 | 24704008 | Lever, supply brake | 202 | 27301404 | Holder, gear shaft |
| 138 | 24704009 | Lever, takeup brake | 203 | 27301405 | Main gear |
| 139 | 24704010 | Lever, load selector | 204 | 27301406 | Main gear |
| 140 | 24715021 | Supply stopper | 205 | 27301407 | Gear shaft ass'y |
| 141 | 24715022 | Takeup stopper | 206 | 2009990167 | Connector(CN72) |
| 142 | 24715023 | Load guide holder | 207 | 27141460 | Shaft frame |
| 143 | 24715024 | Guide arm stopper | 208 | 27141461 | Bracket, cassette holder |
| 144 | 24715025 | Mode guide plate | 209 | 27141462 | Holder arm |
| 145 | 24715026 | Idler guide | 210 | 27180468 | Spring |
| 146 | 24715027 | Tension spring hook | 211 | 27180469 | Spring |
| 147 | 24715028 | Supply brake drive plate | 212 | 27180470 | Spring |
| 148 | 24175029 | Tension brake drive plate | 213 | 27180471 | Spring |
| 149 | 24175030 | Washer | 214 | 27180472 | Bracket |
| 150 | 24705031 | Ground bracket | 215 | 27180473 | Bracket |
| 151 | 24708016 | Idler gear | 216 | 28141085 | Rubber |
| 152 | 24710034 | Idler spring | 217 | 27301408 | Holder, shaft |
| 153 | 24715032 | Idler arm ass'y | 218 | 27301409 | Holder |
| 154 | 24715033 | Drive gear | 219 | 27301410 | Holder, shaft |
| 155 | 24715034 | Chassis unit | 220 | 27301411 | Holder |
| 156 | 24715035 | Tension arm ass'y | 221 | 27301412 | Holder, main gear |

| REF.NO. | PART NO. | DESCRIPTION |
|-----------|-----------|--------------------------|
| 222 | 27301413 | Tray |
| 223 | 27301414 | Cassette holder |
| 224 | 27301415 | Shaft bracket |
| 225 | 27260303 | Shaft |
| 226 | 27260304 | Shaft |
| 227 | 27260305 | Shaft |
| 228 | 27141463 | Sub frame |
| 229 | 27141464 | Cassette holder |
| 230 | 27141465 | Frame |
| 231 | 27301417 | Belt |
| 232 | 27301416 | Pulley gear |
| 233 | 4000125 | DEW sensor |
| 234 | 27255008 | Ground terminal |
| 235 | 27141466 | Shield plate |
| 236 | 27141467 | Mechanism frame |
| S751,S752 | 25065433 | Open/Close switch |
| | | |
| N201 | 82142003 | 2P+3F(BC),Pan head screw |
| N202 | 801462 | Screw |
| N203 | 838430088 | 3TTB+8B(BC),Screw |
| N204 | 801463 | Screw |
| N205 | 8213010 | 3P+10FN(BC),Screw |
| N206 | 838430068 | 3TTB+6B(BC),Screw |
| N207 | 8930151S | ES-1.5S,Washer |
| N208 | 8930201S | ES-2S,Washer |
| N209 | 8930301S | ES-3S,Washer |
| N210 | 801464 | Screw |

| REF.NO. | PART NO. | DESCRIPTION | PART NAME | REF.NO. | PART NO. | DESCRIPTION | PART NAME |
|---------|------------|----------------|--------------------------------------|---------|-----------|--------------|--------------------|
| U1 | 24505286 | DG-AS-1 | Main pc board ass'y | 21 | 27141458 | (HP) | Bracket |
| U2 | 24505287 | DG-AS-2 | Input/output terminal pc board ass'y | 22 | 27141457 | (REC) | Bracket |
| U3 | 24505288 | SS-AS-1 | Servo pc board ass'y | 23 | 24506972 | | Floating rubber |
| U4 | 24505291 | RF-AS-1 | RF pc board ass'y | 24 | 27171439 | | Bottom panel |
| U5 | 24505294 | DIS-AS-1 | Operation pc board ass'y | 25 | 27211294 | | Front panel ass'y |
| U6 | 24505292 | AF-AS-1 | Headphne terminal pc board ass'y | 32 | 27190823 | (PCB) | Holder |
| U7 | 24505293 | AF-AS-2 | Rec. level pc board ass'y | 33 | 27190824 | (Socket) | Holder |
| U8 | 24505295 | PS-AS-1 | Power supply (1) pc board ass'y | 51 | 28324265 | | Rec.level knob L |
| U9 | 24505296 | PS-AS-2 | Power supply (2) pc board ass'y | 52 | 28324266 | | Rec. level knob R |
| U10 | 24505301 | PS-AS-3 | Power transformer pc board ass'y | N1 | 838430088 | 3TTB+8B(BC) | Self-tapping screw |
| U11 | 24505298 | PS-AS-4 | Power switch pc board ass'y | N2 | 801454 | | Special screw |
| U12 | 24505299 | PS-AS-5 | AC-IN terminal pc board ass'y | N3 | 801455 | | Special screw |
| U13 | 24505300 | ETC-AS-1 | RI terminal pc board ass'y | N4 | 801230 | 3STS+8BQ(BC) | Self-tapping screw |
| 1 | 27160275 | | Radiator | N5 | 838130168 | 3TTB+16B | Self-tapping screw |
| 3 | 27301401 | | Ground plate | N6 | 831430100 | 3TTB+10P(BC) | Self-tapping screw |
| | 27141454 | (FL) | bracket | N7 | 838130080 | 3TTB+8P | Self-tapping screw |
| 7 | 27211293 | | Door | N8 | 834430068 | 3TTS+6B(BC) | Self-tapping screw |
| 10 | 27121415 | | Back panel | N9 | 831430088 | 3TTW+8B(BC) | Self-tapping screw |
| 11 | 28323987-1 | | Power knob | N10 | 801456 | | Special screw |
| 12 | 28324261 | | Slide knob | N11 | 801459 | | Special nut |
| 15 | 28324262 | | Input knob | N12 | 801460 | | Special nut |
| 16 | 28324263 | | Timer knob | N14 | 801461 | | Special nut |
| 17 | 28324264 | | Headphone knob | N15 | 87313006 | M-3B | Washer |
| 18 | 27175259 | | Leg | N16 | 801458 | | Special screw |
| 19 | 27141456 | (Bottom panel) | Bracket | N17 | 801457 | | Special screw |
| 20 | 28184477 | | Top cover | | | | |

PACKING MATERIALS AND ACCESSARY

| PART NO. | DESCRIPTION |
|-----------|----------------------|
| 29052186 | Master carton box |
| 29091450 | Pad F |
| 29091451 | Pad B |
| 29100118 | Protection sheet |
| 29341530 | Instruction manual |
| 29365019 | Warranty card |
| 29358002G | Service station list |
| 2010231 | Power supply cord |
| 3010180 | Two batteries |
| 2010200 | RC cord |
| 2010166 | Connection cord |

PRINTED CIRCUIT BOARD-PARTS LIST

| CIRCUIT NO. | PART NO. | DESCRIPTION | CIRCUIT NO. | PART NO. | DESCRIPTION |
|-------------|---------------|--------------|-------------|-------------|---------------|
| | ICs | | | Transistors | |
| IC11 | 222780120 | 7812 | Q272 | 2214090R1 | DTA123JK |
| IC12 | 222780050 | 7805 | Q274 | 2214044R0 | 2SB709-R |
| IC13 | 222790205 | 79M20 | Q275 | 2214070R1 | DTC124EK |
| IC14 | 222790203 | 79L20 | Q301,Q351 | 2213940R0 | XN1212 |
| IC15 | 222780125MIT | 78M12L | Q311-Q313 | 2213973 | 2SC3315-C |
| IC16 | 222790125MIT | 79M12L | Q314,Q315 | 2213950R0 | XN1112 |
| IC101 | 22240451R0 | AN7030S | Q352 | 2213981 | 2SA1309-S |
| IC102 | 22240452R0 | AN7035SC | Q353 | 2213994 | 2SC1047-D |
| IC201 | 22240441R0 | MN6742SDR | Q401 | 2213960 | UN4124 |
| IC202 | 22240442R0 | MN53020SDQ | Q402 | 2213940R0 | XN1212 |
| IC203 | 22240443R0 | AN8320NFA | Q501 | 226036 | UN4112 |
| IC204,IC205 | 22240444 | AN3841SR | Q502,Q508 | 2213950R0 | XN1112 |
| IC206 | 22240450 | M5228FP | Q503,Q504 | 2213973 | 2SC3315-C |
| IC207,IC360 | 222740045R0MA | 74HC04 | Q505,Q506 | 2201893, | 2SC3311-Q, |
| IC208 | 22240445R0MA | MN74HC4066 | Q511 | 2201894 or | 2SC3311-R or |
| IC209 | 222780053R0MA | 78L05 | | 22018935 | 2SC3311-S |
| IC271 | 22240446R0 | MN17541SDN | Q507 | 2213960 | UN4124 |
| IC272 | 22240447R0 | AN6607NS | Q509,Q510 | 2213973 | 2SC3315-C |
| IC273 | 22240448R0 | AN1339S | Q512 | 2201903, | 2SA1309-Q, |
| IC274 | 22240239 | TA7291S | | 2213982 or | 2SA1309-R or |
| IC275 | 22240449R0 | TC4S81FTX | | 2213983 | 2SA1309-S |
| IC301 | 22240432 | MN188161SDS4 | Q551-Q554 | 2213814,5,6 | 2SD1450-R,S,T |
| IC302 | 22240433 | MN1281R-TA | Q601-Q605 | 2213510 | DTA114ES |
| IC351 | 22240423R3 | MN6624 | | Diodes | |
| IC352 | 22240437R0 | SRM20256LM10 | D11-D15 | 223192 | ! 1SR35200TB |
| IC354 | 222755 | 74HCU04 | D16,D18 | 22380002 | ! GP20DLR |
| IC355 | 24120027 | TORX174 | D17,D19 | 223192 | ! 1SR35200TB |
| IC356 | 24120035 | TOTX174 | D21 | 224450511 | MTZ5.1A |
| IC357 | 222966 | M5238L | D201 | 223199R0 | MA701 |
| IC358,IC359 | 222740005R0MA | 74HC00 | D203 | 223200 | 1N4606 |
| IC361 | 222740006R0MA | 74HC04 | D271 | 223124 | 1S2473 |
| IC362 | 222740005R0MA | 74HC00 | D351 | 223198 | SVC321SPA-A5 |
| IC363 | 222742535R0MA | 74HC253 | D381-D384 | 223163 | 1SS133 |
| IC401,IC402 | 222836 | M5219L | D401,D507 | 224990032 | MA4033M |
| IC403 | 222973 | M5220L | D501 | 223163 | 1SS133 |
| IC405,IC406 | 22240438R0 | MN6460 | D503-D506 | 223163 | 1SS133 |
| IC407 | 22240440 | AN78N05 | D509,D510 | 223163 | 1SS133 |
| IC411 | 222836 | M5219L | D611-D628 | 223163 | 1SS133 |
| IC501 | 22240439R0 | MN6470 | D630-D637 | 223163 | 1SS133 |
| IC511-IC514 | 222836 | M5219L | D642,D643 | 223163 | 1SS133 |
| IC515,IC516 | 222966 | M5238L | D702 | 224990042 | MA4056M |
| IC551,IC552 | 222652 | M5218L | D721,D722 | 223163 | 1SS133 |
| IC601 | 22240422R3 | M50754-164FP | | L.E.Ds | |
| IC602 | 22240455R0 | AN6873S | D601-D603 | 225263 | LN28RCPP-JF |
| IC603 | 222740045R0MA | 74HC04 | D605 | 225264 | LN31GPH-JF2 |
| | FL tube | | D607,D608 | 225265 | LN29RRH-JF1 |
| FL601 | 212094 | BG849GK | | Coils | |
| | Transistors | | L1,L2 | 231200 | ! SLQX400-D |
| Q102-Q105 | 2214000R0 | UN5216 | L101 | 231194R1 | ELJFA470KF |
| Q106,Q107 | 2214010R0 | 2SC3937 | L104 | 231193R1 | ELJFA180KF |
| Q109 | 2214000R0 | UN5216 | L106 | 231195R1 | ELJFA101KF |
| Q201 | 2214024R0 | 2SB956-R | L108 | 231197 | RLQZB471KTD |
| Q271 | 22140350R0 | 2SD1280-S | L109,L110 | 231193R1 | ELJFA180KF |

| CIRCUIT NO. | PART NO. | DESCRIPTION | CIRCUIT NO. | PART NO. | DESCRIPTION |
|-------------|---------------------|-------------------|-------------|----------------------------|---------------------------|
| | Coils | | | Elect. capacitors | |
| L120,L203 | 231196 | RLQZB101KT-D | C419,C420 | 3500136 | ECEA1CPZ101B |
| L202 | 231199 | RLM9R001-Z | C423,C424 | 3500136 | ECEA1CPZ101B |
| L351 | 233400M022 | NCH-2225 | C431,C432 | 3500137 | ECEA0JPZ221B |
| L352 | 231190 | NSO-4054 | C437,C438 | 354780479 | 4.7MF,50V |
| L381 | 231198 | RLQZB470KT-D | C439-C441 | 354742209 | 22MF,16V |
| | Ferrite beads | | C443,C444 | 354742209 | 22MF,16V |
| L382-L384 | 230909 | EXCELDLR35V | C451-C454 | 354722219 | 220MF,6.3V |
| L481,L482 | 230909 | EXCELDLR35V | C455,C456 | 3500137 | ECEA0JPZ221B |
| L550-L552 | 230909 | EXCELDLR35V | C483,C484 | 3500135 | ECEA1CBZ330B |
| L571,L572 | 230909 | EXCELDLR35V | C485,C486 | 3500136 | ECEA1CPZ101B |
| | Transformers | | C491,C492 | 3500135 | ECEA1CBZ330B |
| T1 | 2300653 | ! NPT-1108D,Power | C501,C503 | 354724719 | 470MF,6.3V |
| T381 | 232154 | NSRF-1055,Pulse | C507,C508 | 354741019 | 100MF,16V |
| | Crystals | | C511,C512 | 3500138 | ECEA0JPZ331B |
| X201 | 3010178 | C8M00J01 | C515-C518 | 3500136 | ECEA1CPZ101B |
| X351 | 3010174 | AF5115CF | C527,C528 | 350135 | ECEA1CBZ330B |
| X352 | 3010175 | AF6630CE | C537,C538 | 350135 | ECEA1CBZ330B |
| X353 | 3010176 | AF3817CF | C561,C562 | 354742209 | 22MF,16V |
| X354 | 3010177 | AF3781CH | C563,C564 | 354741009 | 10MF,16V |
| | Ceramic oscillators | | C603,C657 | 355724709 | 47MF,6.3V |
| X202,X301 | 3010154 | CST8.00MT | C655,C659 | 355761009 | 10MF,35V |
| X601 | 3010149 | CST6.00MGW | | IS capacitor | |
| | Ceramic capacitors | | C1 | 3500065A | ! DE7150FZ103PAC400V/125V |
| C19 | 330236829 | 6800pF,100V | | Mylar capacitors | |
| C604,C605 | 3300009 | ECBT1E103ZF5 | C413,C414 | 3700019 | ECHR1H681JZ3 |
| C652,C654 | 3300010 | ECBT1H102KB5 | C415,C416 | 3700020 | ECHR1H182JZ3 |
| C656,C702 | 3300010 | ECBT1H102KB5 | C417,C418 | 3700014 | ECHR1H101JZ3 |
| C658,C660 | 3300009 | ECBT1E103ZF5 | C421,C422 | 3700014 | ECHR1H101JZ3 |
| C694,C703 | 3300009 | ECBT1E103ZF5 | C481,C482 | 3700017 | ECHR1H102JZ3 |
| C721,C751 | 3300009 | ECBT1E103ZF5 | C521,C522 | 3700016 | ECHR1H331JZ3 |
| C701 | 3300011 | ECBT1H471KB5 | C525,C526 | 3700016 | ECHR1H331JZ3 |
| | Elect. capacitors | | C529,C530 | 3700018 | ECHR1H392JZ3 |
| C110 | 355722219 | 220MF,6.3V | C531,C532 | 3700021 | ECHR1H151JZ3 |
| C129,C130 | 355722209 | 22MF,6.3V | C533,C534 | 3700018 | ECHR1H392JZ3 |
| C20,C22 | 3500141 | ECEA1EPZ332E | C535,C536 | 37000136 | ECEA1CPZ101B |
| C201,C230 | 355724709 | 47MF,6.3V | C571,C572 | 3700017 | ECHR1H102JZ3 |
| C21,C23 | 354741009 | 10MF,16V | | Plastic capacitors | |
| C212,C213 | 355742209 | 22MF,16V | C224 | 375526834 | 0.068MF,5%,50V |
| C229 | 355722219 | 220MF,6.3V | C381,C388 | 375521044 | 0.1MF,5%,50V |
| C232 | 355742209 | 22MF,16V | C384 | 375521034 | 0.01MF,5%,50V |
| C234 | 355744709 | 47MF,16V | C445,C446 | 375521044 | 0.1MF,5%,50V |
| C24 | 354756829 | 6800MF,25V | C539,C540 | 375521034 | 0.01MF,5%,50V |
| C25,C27 | 354741009 | 10MF,16V | C571,C572 | 3700017 | ECHR1H102JZ3 |
| C26 | 354744729 | 4700MF,16V | | Metal oxide film resistors | |
| C270,C602 | 355724709 | 47MF,6.3V | R13,R14 | 441625604 | 560hm,1W |
| C28 | 354782219 | 220MF,50V | R237,R245 | 441520334 | 3.30hm,1/2W |
| C29 | 354763309 | 33MF,35V | R274 | 441528294 | 0.820hm,1/2W |
| C32 | 354784709 | 47MF,50V | | Semi-fixed resistors | |
| C357 | 354723309 | 33MF,6.3V | VR104,VR105 | 5225118 | EVNDXAA00B53 |
| C367,C368 | 354723309 | 33MF,6.3V | VR106 | 5225117 | EVNDXAA00B14 |
| C369 | 354722219 | 220MF,6.3V | VR107,VR108 | 5225116 | EVNDXAA00B13 |
| C372,C374 | 354723309 | 33MF,6.3V | VR201 | 5225119 | EVNDXAA00B54 |
| C382 | 354721019 | 100MF,6.3V | VR271 | 5221026 | EVNDCAA03B54 |
| C411,C412 | 3500135 | ECEA1CBZ330B | VR451,VR452 | 5225116 | EVNDXAA00B13 |

| CIRCUIT NO. | PART NO. | DESCRIPTION |
|-------------|-----------------------|--------------|
| | Variable resistors | |
| VR401 | 5104287 | RRV18B01A14A |
| VR551 | 5104286 | EVV57A022A14 |
| | Relay | |
| RLY501 | 25065431 | AG80239 |
| | Push switches | |
| S1 | 25035624 | ! ESB8249V |
| S602 | 25035630 | ESB64801 |
| S611-S621 | 25035629 | EVQQTG05R |
| S622-S628 | 25035629 | EVQQTG05R |
| S630-S635 | 25035629 | EVQQTG05R |
| | Slide switches | |
| S381 | 25065430 | ESD1521201 |
| S601 | 25065432 | ESD1511301 |
| | Plugs | |
| CN10 | 25055525 | NPLG-6P500 |
| CN15,CN19 | 25055523 | NPLG-4P498 |
| CN26 | 25055530 | NPLG-8P353 |
| CN41 | 25055532 | NPLG-10P355 |
| CN45 | 25055524 | NPLG-5P499 |
| CN51 | 25055522 | NPLG-3P497 |
| CN56 | 25055575 | RJP4G28ZA |
| CN57 | 25055576 | RJP6G28ZA |
| CN58 | 25055577 | RJT036W002 |
| | Remote control sensor | |
| RM601 | 24130003 | GP1U50XS |
| | RI terminals | |
| JK701,JK702 | 25045332 | RJJ33T01 |
| | Sockets | |
| CN1,CN4 | 25050547 | RHR197ZA |
| CN17 | 25050541 | RHR191ZA |
| CN18 | 25050526 | NSCT-4P349 |
| CN2 | 25050532 | NSCT-10P355 |
| CN21,CN22 | 25050349 | NSCT-6P176 |
| CN27,CN29 | 25050527 | NSCT-5P350 |
| CN28 | 25050545 | RHR192ZA |
| CN3 | 25050547 | RHR197ZA |
| CN43,CN44 | 25050500 | NSCT-17P323 |
| CN5 | 25050546 | RHR193ZA |
| CN52-CN54 | 25050358 | NSCT-15P185 |
| CN6,CN7 | 25050528 | NSCT-6P351 |
| CN62 | 25050354 | NSCT-11P181 |
| CN65 | 25050543 | RHR190ZA |
| CN66 | 25050525 | NSCT-3P348 |
| CN82 | 25050524 | NSCT-2P347 |
| JCN1 | 2009990159 | REZ0140A |
| JCN16 | 2009990158 | REZ0134A |
| JCN17 | 2009990157 | REZ0131A |
| JCN20 | 2009990151 | REZ0119A |
| JCN28 | 2009990153 | REZ0118A |
| JCN3 | 2009990160 | REZ0120A |
| JCN30 | 2009990154 | REZ0132A |
| JCN42 | 2009990152 | REZ0125A |
| JCN45 | 2009990164 | REZ0126A |
| JCN5 | 2009990161 | REZ0122A |

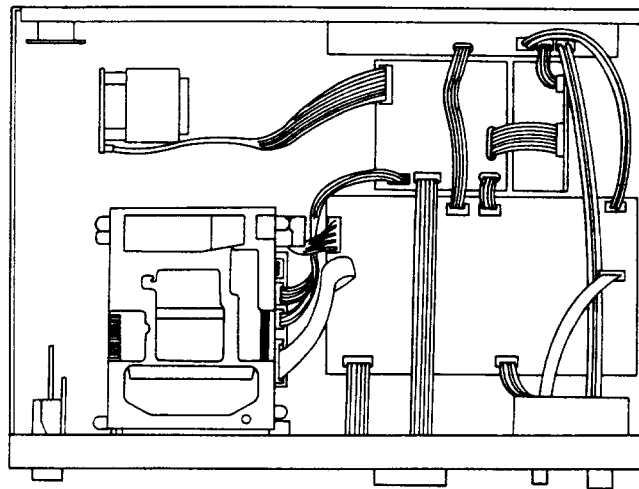
| CIRCUIT NO. | PART NO. | DESCRIPTION |
|-------------|-----------------------|--------------|
| | Sockets | |
| JCN65 | 2009990156 | REZ0142A |
| JCN8 | 2009990155 | REZ0133A |
| JCN9 | 2009990162 | REZ0121A |
| | Stereo headphone jack | |
| JK550 | 25045331 | SJJD19 |
| | Terminals | |
| JK301 | 25045327 | SJF3057-7A-1 |
| JK401,JK501 | 25045328 | SJFD4-1 |
| | AC inlet | |
| JK1 | 25050542 | SJS9234B |
| | Fuseholder | |
| 2 | 250113 | SN5051 |
| | Fuse | |
| F1 | 252023 | ! 0.5A-T |

NOTE:THE COMPONENTS IDENTIFIED BY MARK ! ARE
CRITICAL FOR RISK OF FIRE AND ELECTRIC SHOCK.
REPLACE ONLY WITH PART NUMBER SPECIFIED.

■ MEASUREMENTS AND ADJUSTMENTS

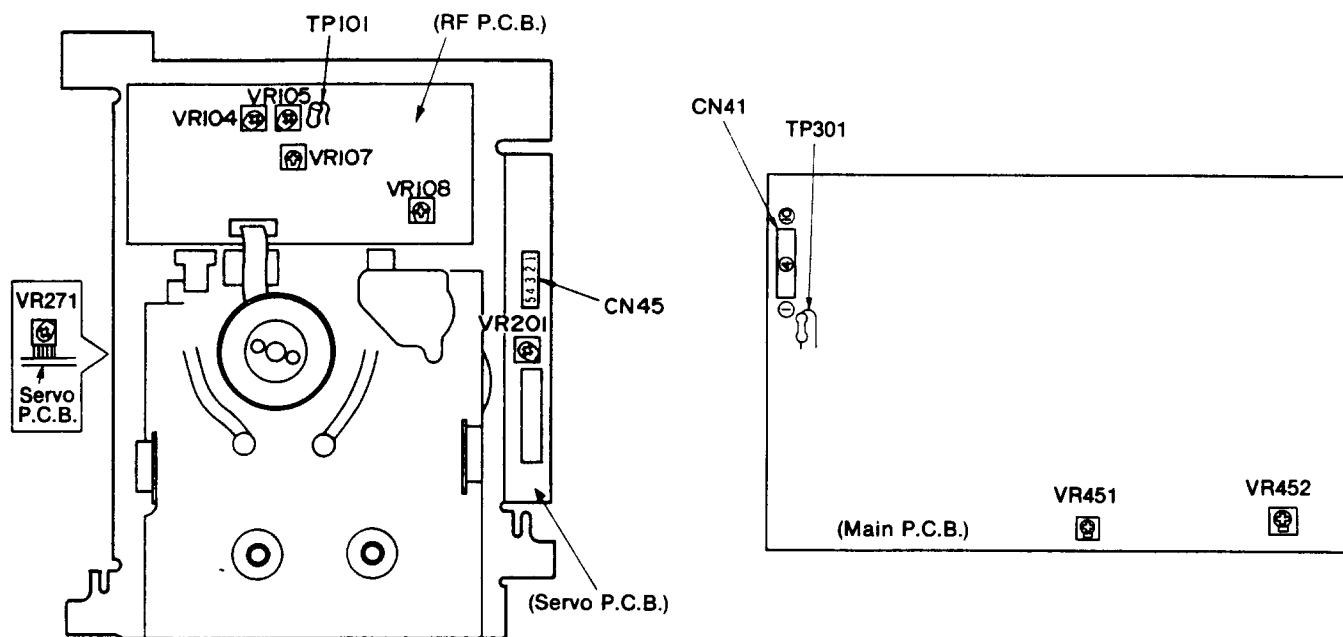
• PREPARATION

- (1) Remove the cabinet



• ELECTRICAL ADJUSTMENT

• Adjustment points

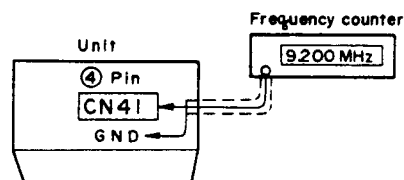


Equipment and Tools

- 2-channel 30MHz oscilloscope (with external trigger and delay sweep) (with a 10 : 1 probe)
- Standard electrical tools and equipment
- Standard test tapes – RD-PG01 (PG reference), RD-ER01 (error rate)
- Blank tape for recording and playback (commercially available blank tape)
- Linearity adjusting tape: RD-LR02
- Post roller adjusting screwdriver: SZZV1102C
- Frequency counter

1. PLL Free Run Adjustment

1. Test equipment connection is shown in figure.
2. Power switch in "on" position.
3. Set the unit to cassette holder in "open" position.
4. Adjust **VR108** for $9.2 \pm 0.2 \text{ MHz}$ on frequency counter reading.



2. PG Phase Adjustment

1. Play the PG reference portion of the standard test tape (RD-PG01).
2. Set up the oscilloscope and connect as shown below.

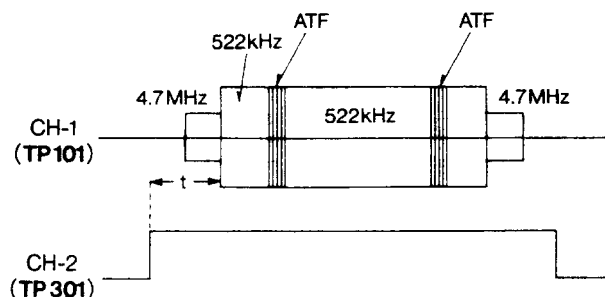
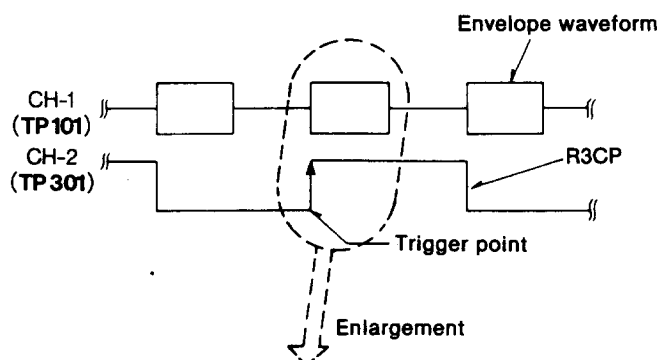
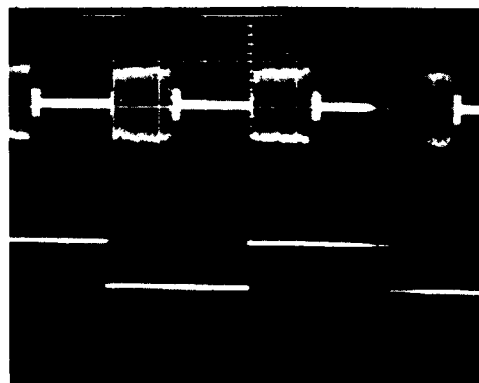
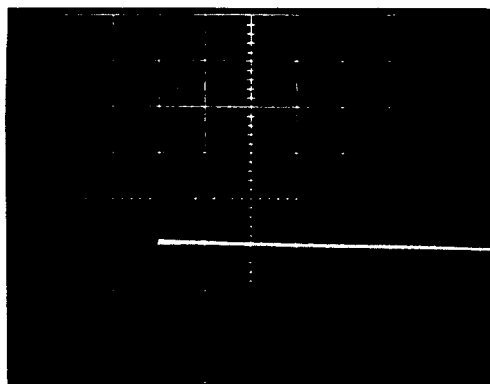
| | CH-1 | CH-2 |
|------------------|----------------------|--------------|
| Test point | TP101 (RPRF) | TP301 (R3CP) |
| Volts/Div. | 50 mV | 0.5 V |
| Time/Div. | 5 msec. | |
| Delay | 50 μsec . | |
| Trig. | CH-2 | |
| Mode | CHOP | |
| AC-GND-DC | AC | DC |
| Adjustment point | VR201 | |

Note: GND is the shield plate of the RF circuit.

3. After set up, the waveform shown on the right appears.
4. The waveform in the figure on the right is enlarged using the delayed sweep. The point where the delayed sweep is used to enlarge the waveform is the leading edge of the CH-2 (R3CP) waveform.

Delayed sweep – 50 μsec .

5. Adjust **VR201** (located on the servo P.C.B.) so that the time "t" (in the figure below) from the leading edge of the waveform of CH-2 to the leading edge of the 522 kHz waveform of CH-1 it is within $\pm 40 \mu\text{sec}$ of the time indicated on the label of the standard tape (e.g. 170 μsec).



t: Value (μsec) indicated on the standard tape $\pm 40 \mu\text{sec}$.

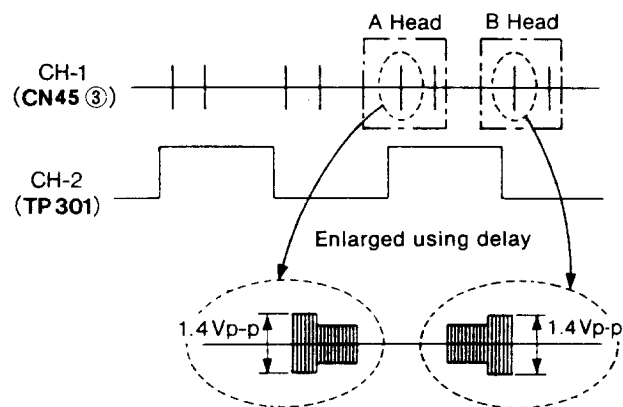
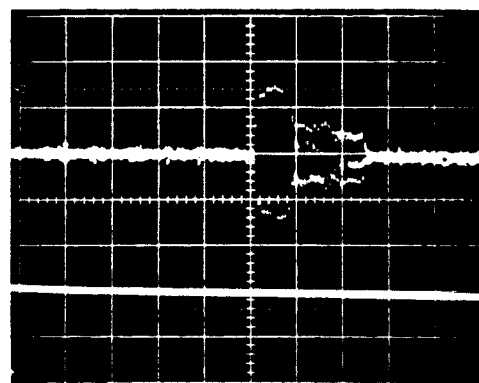
3. ATF Gain Adjustment

1. Play the **error rate measurement** standard test tape (RD-ER01).
2. Set up the oscilloscope and connect as shown below.

| | CH-1 | CH-2 |
|------------------|----------------|--------------|
| Test point | CN45 ③ (PILOT) | TP301 (R3CP) |
| Volts/Div. | 50mV | 0.5V |
| Time/Div. | 5msec. | |
| Delay | 0.1msec. | |
| Trig. | CH-2 | |
| AC-GND-DC | AC | DC |
| Adjustment point | VR107 | |

3. Monitor about 8 lines of the ATF waveform. Select the line with the largest amplitude and enlarge it using the 50 μ sec. delayed sweep.
4. Adjust **VR107** so that the amplitude of the waveform is **1.4Vp-p** check that the other smaller amplitudes are **1.2Vp-p** or higher.

Standard value: $1.4 \pm 0.2 \text{Vp-p}$



4. RF Recording Level Adjustment

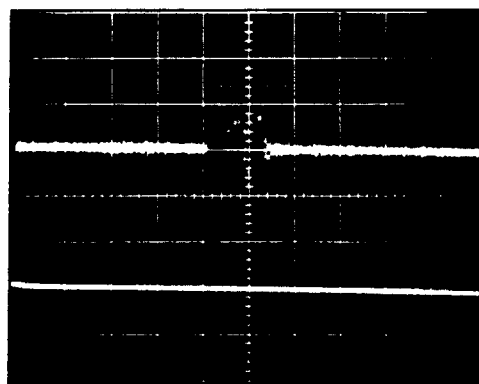
1. Load a blank tape into the unit, place the unit in the REC-play mode, and make a blank signal recording for 10 to 15 sec. Rewind the tape and play back the recorded portion.
2. Connect and set up the oscilloscope as follows:

| | CH-1 | CH-2 |
|------------------|------------------------------|--------------|
| Test point | CN45 ③ (PILOT) | TP301 (R3CP) |
| Volts/Div. | 50mV | 0.5V |
| Time/Div. | 2msec. | |
| Delay | 0.2msec. | |
| Trig. | CH-2 | |
| AC-GND-DC | AC | DC |
| Adjustment point | VR104: Head A, VR105: Head B | |

3. While playing back the erased portion of the tape, verify that the signal amplitude falls in the range of $1.4 \pm 0.2 \text{Vp-p}$.

Standard value: $1.4 \pm 0.2 \text{Vp-p}$

4. If the signal amplitude is less than **1.2V**, turn **VR104** (head A) or **VR105** (head B) counter-clockwise until the amplitude falls into the specification. If it exceeds **1.4V**, turn the same variable resistors clockwise until the specification is met.
5. Repeat step 2 above again, then verify that the playback signal amplitude falls in the range specified in step 3.
(Repeat step 2, 3 and 4 above until the specification is met.)



5. ADC Offset Adjustment

This adjustment is necessary when the indication of the level meter is abnormal.

1. Load a blank tape into the deck and place the deck in REC-PAUSE mode.
2. Adjust **VR451** (Lch) and **VR452** (Rch) so that the indication of the level meter is not illuminated.

6. BOT/EOT Detection Sensitivity Verification and Adjustment

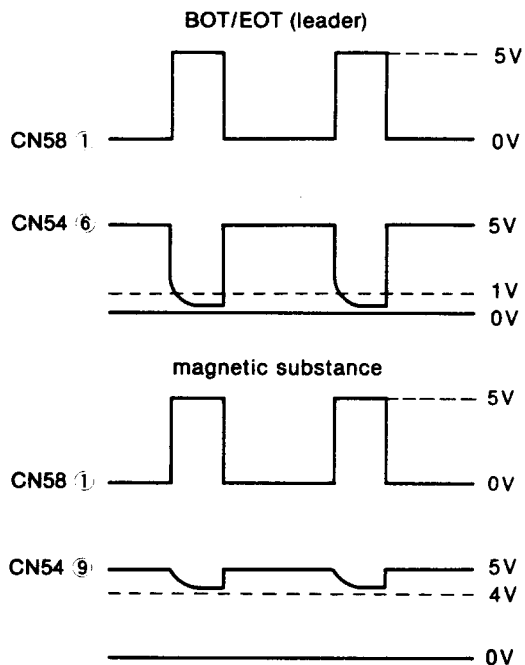
1. Make sure that the tape stops with the leader portion (the beginning and ending portion).

※ If the tape does not stop at the leader, make adjustment by following procedure outlined below.

- ① Insert a blank tape into the tape compartment of the set and press the playback button at the end of the tape.
- ② Set up the oscilloscope and connect as shown below.

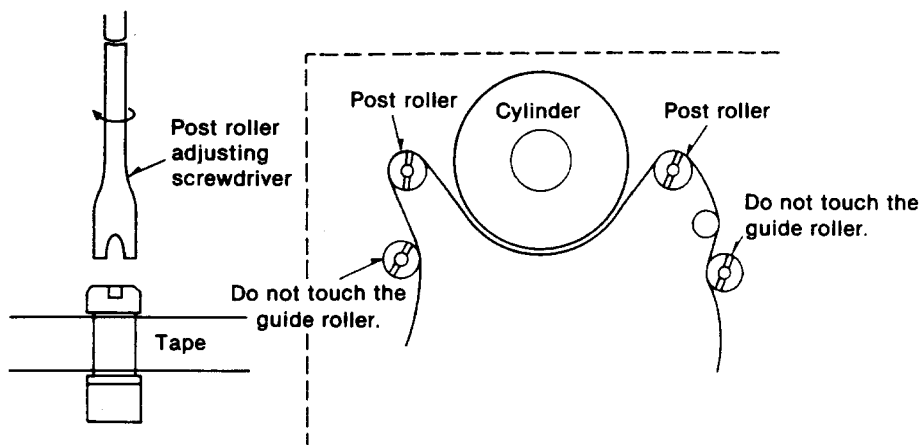
| | CH-1 | CH-2 |
|------------------|--|---------------|
| Test point | CN54 ⑥ (BOT/EOT) ⑨ (magnetic substance) | CN58 ① |
| Volts/Div. | 0.2V | 0.2V |
| Time/Div. | 2msec. | |
| Delay | — | |
| Trig. | CH-2 | |
| AC-GND-DC | AC | DC |
| Adjustment point | VR271 | |

- ③ Adjust the amplitude of waveform to less than 1V at the magnetic substance and more than 4V at the leader on **VR271**.



7. Linearity Adjustment

Caution: The post rollers are used for linearity adjustment. Gradually change the post roller heights until the RF signal envelope becomes rectangular.



• DAT Linearity Adjustment

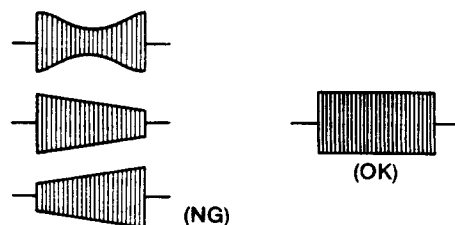
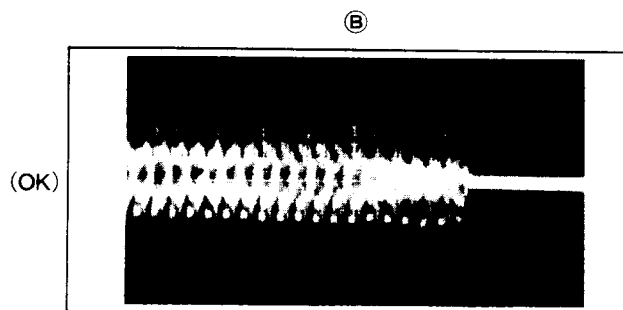
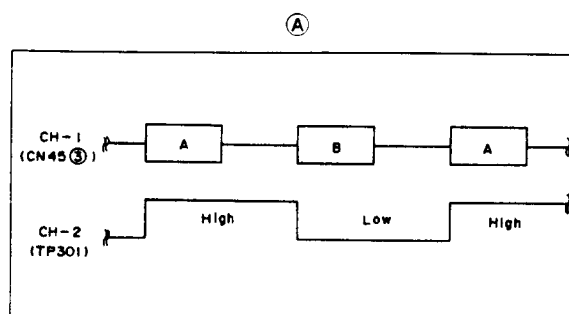
1. Load the linearity adjusting tape (RD-LR02) into the deck.
2. Connect and set up the oscilloscope as follows:

| | CH-1 | CH-2 |
|------------------|------------------------------|--------------|
| Test point | CN45 ③ (PILOT) | TP301 (R3CP) |
| Volts/Div. | 0.2V | 2.0V |
| Time/Div. | Ⓐ 5msec. Ⓑ 1msec. Ⓒ 0.2msec. | |
| Delay | — | |
| Trig. | CH-2 | |
| AC-GND-DC | AC | DC |
| Adjustment point | Post rollers | |

3. Monitor the head "A" side of RF envelope waveform.

Note: When the waveform of TP301 (R3CP) is high, the envelope is output from the head "A".

4. While playing back the linearity adjusting tape, gradually adjust the **post roller** heights until the RF signal envelope ⑥ becomes rectangular.



■ If the loading unit is to be removed for adjustment, note the following.

(PREPARATIONS)

- (1) Remove the loading unit. (With the underside facing up.)
(Refer to Procedure 5 under "Disassembly Instructions." However, leave the flat cable and the connector as they are.)
- (2) Open the cassette holder.
- (3) Move the slider opening/closing plate of the removed loading unit in the direction indicated by the arrow in Fig. 1, and hook it above the prong of the reinforcement plate.

Caution: The slider opening/closing plate will be deformed if it is left as is.

- (4) Place a tape with the slider lock released in the mechanism.
- (5) Switch on the power and check the loading operation.

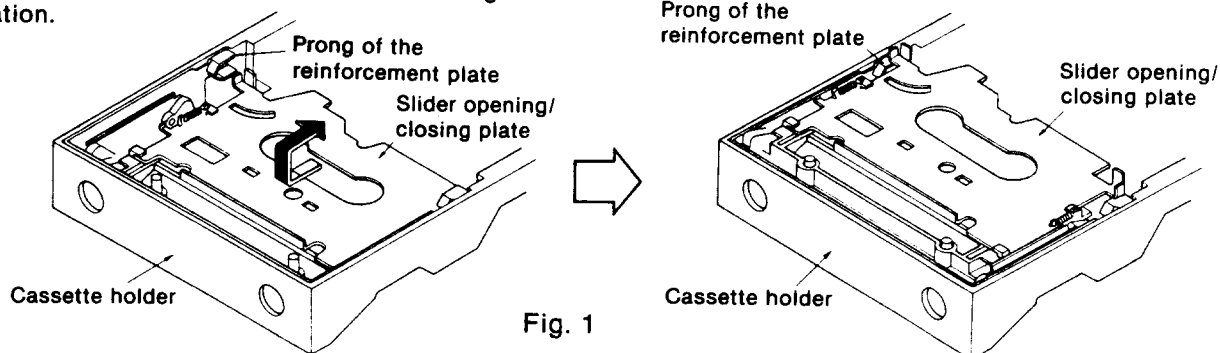


Fig. 1

■ TERMINAL FUNCTION OF IC'S

• IC101 (AN7030SE2): RF AMP.

| Pin No. | Mark | I/O Division | Function |
|---------|-------------------|--------------|--|
| 1 | V _{CC} 1 | I | Power supply terminal |
| 2 | ACH FB | O | Playback feed back signal (Ach) |
| 3 | ACH IN | I | Playback amp. signal (Ach) |
| 4 | GND 1 | — | GND terminal |
| 5 | BCH IN | I | Playback amp. signal (Bch) |
| 6 | BCH FB | O | Playback feed back signal (Bch) |
| 7 | AREC PCM | I | RF recording level adj. terminal |
| 8 | AREC PLT | | |
| 9 | AREC ATF | | |
| 10 | BREC ATF | | |
| 11 | BREC PLT | | |
| 12 | BREC PCM | | |
| 13 | REC CNT 1 | I | Track pitch signal |
| 14 | REC CNT 2 | I | ATF area det. signal |
| 15 | SRRF IN | I | Recording signal |
| 16 | GND 2 | — | GND terminal |
| 17 | VREF | O | Reference voltage terminal (Not used, open) |
| 18 | AREC OUT | O | Recording signal (Ach) |
| 19 | BREC OUT | O | Recording signal (Bch) |
| 20 | BTL REC | O | Recording control signal |
| 21 | V _{CC} 2 | I | Power supply terminal |
| 22 | REC ON | O | Recording drive terminal (REC: "H") |
| | PLAY ON | O | Playback drive terminal (PLAY: "H") |

| Pin No. | Mark | I/O Division | Function |
|---------|----------|--------------|---|
| 24 | HSW | I | Head switching signal |
| 25 | AR/RSEL | I | Not used, connected to power supply |
| 26 | R/PSEL | I | Recording/playback select signal (REC: "H", PLAY: "L") |
| 27 | EQ OUT | O | Equalization signal |
| 28 | EQ IN 3 | I | Equalization amp. signal |
| 29 | EQ IN 2 | | |
| 30 | EQ IN 1 | | |
| 31 | BF REQ | I | Equalization amplitude drive terminal (Bch) |
| 32 | B PHASE | I | Equalization phase drive terminal (Bch) |
| 33 | B GAIN | I | Equalization gain drive terminal (Bch) |
| 34 | AF REQ | I | Equalization amplitude drive terminal (Ach) |
| 35 | A PHASE | I | Equalization phase drive terminal (Ach) |
| 36 | A GAIN | I | Equalization gain drive terminal (Ach) |
| 37 | SV RF | O | Playback signal |
| 38 | GND 3 | — | GND terminal |
| 39 | A INT | I | Playback amp. signal (Ach) |
| 40 | B INT | I | Playback amp. signal (Bch) |
| 41 | B INT IN | O | Playback amp. signal (Bch) |
| 42 | A INT IN | O | Playback amp. signal (Ach) |
| | | | |

• IC102 (AN7035SCE2): Playback PLL

| Pin No. | Mark | I/O Division | Function |
|---------|---------|--------------|--|
| 1 | LPF | O | Buffer amp. 1 reference terminal |
| 2 | GND 1 | — | GND terminal |
| 3 | ENVC | O | ENV time constant setting terminal |
| 4 | ENVR | I | ENV threshold voltage adj. terminal |
| 5 | RSENV | O | RF envelope signal |
| 6 | RSENV | O | RSENV time constant setting terminal |
| 7 | RSRF | I | RF signal |
| 8 | DELOUT | O | RF signal |
| 9 | DELIN 1 | I | Delay (45°) signal |
| 10 | DELIN 2 | I | Delay (90°) signal |
| 11 | PDOUT | O | Phase comparator signal |
| 12 | VREF 1 | I | V/I converter reference voltage terminal |
| 13 | VCOV | I | OSC frequency control terminal |
| 14 | R/P | I | Recording/playback select terminal (Not used, connected to GND) |
| 15 | VCOR | I | OSC frequency adj. terminal |

| Pin No. | Mark | I/O Division | Function |
|---------|-------------------|--------------|---|
| 16 | V _{CC} 1 | I | Power supply terminal |
| 17 | VCOC 1 | O | VCO terminal |
| 18 | VCOC 2 | O | VCO terminal |
| 19 | V _{CC} 2 | I | Power supply terminal |
| 20 | PLL CP 1 | O | Clock (2CK) signal (Not used, open) |
| 21 | PLL CP 2 | O | Clock (CK) signal |
| 22 | DEMCOD | O | NRZI demodulated signal for playback signal with PLL |
| 23 | SVSYNC | O | ATF sync. signal |
| 24 | GND 2 | — | GND terminal |
| 25 | OP OUT 3 | O | ATF 3 signal |
| 26 | OP IN 3 | I | ATF 3 signal |
| 27 | OP OUT 2 | O | ATF 2 signal |
| 28 | OP IN 2 | I | ATF 2 signal |
| 29 | OP OUT 1 | O | ATF 1 signal |
| 30 | OP IN 1 | I | ATF 1 signal |
| 31 | VREF 2 | I | Reference voltage terminal |
| 32 | COMP 1 | I | Output amp. 1 (+) signal |

• IC201 (MN6742SDR): Servo processor

| Pin No. | Mark | I/O Division | Function |
|---------|-----------------|--------------|---|
| 1 | OP10A | O | Cylinder rotative stop signal |
| 2 | SCK | I | Serial clock signal |
| 3 | SDA | I/O | Serial data signal |
| 4 | OSC 1 | I | System clock (8MHz) signal |
| 5 | OSC 2 | O | |
| 6 | NRST | I | Reset signal |
| 7 | NC | — | Not connection |
| 8 | OP20A | O | SSP ready signal |
| 9 | NC | — | Not connection |
| 10 | V _{SS} | — | GND terminal |
| 11 | VHS | — | Not used, open |
| 12 | OP 101 | O | CAPFG/RLFGT select signal |
| 13 | TP 2 | O | R3CP/RLFGT select signal |
| 14 | TP 3 | I | PLL off-set/parallel data signal |
| 15 | TP 4 | | |
| 16 | TP 5 | | |
| 17 | TP 6 | | |
| 18 | TP 7 | I | PLL off-set/data effective flag terminal |
| 19 | TP 8 | I | Not used, connected to power supply |
| 20 | MOS | I | Serial port/strobe signal |
| 21 | TST | I | Test mode terminal (Normal, connected to GND) |
| 22 | ENC | — | Connected to GND terminal |
| 23 | NC | — | Not connection |
| 24 | NC | | |
| 25 | V _{DD} | I | Power supply terminal |
| 26 | NC | — | Not connection |
| 27 | RSW | — | Not used, open |
| 28 | HAS | O | A/D input select signal |
| 29 | AVM | — | Not used, connected to GND |
| 30 | VLP | — | Not used, open |
| 31 | STM | I | R3TU or RLFGT (64 P/R) signal |
| 32 | STR | I | Comparator reference signal of STM input |

| Pin No. | Mark | I/O Division | Function |
|---------|-------|--------------|---|
| 33 | CAE | O | Capstan velocity control signal |
| 34 | CYE | O | Cylinder velocity control signal |
| 35 | END | I | VREF or ATFTER voltage signal |
| 36 | VSY | I | CYLPG signal |
| 37 | ASH 1 | I | Capstan FG or RLFGT signal after EXOR |
| 38 | NC | — | Not connection |
| 39 | AFB 1 | O | Inverter amp. signal of ATFTER input (Not used, open) |
| 40 | NC | — | Not connection |
| 41 | AFG 1 | I | ATF tracking error voltage terminal |
| 42 | ASH 2 | O | Not used, connected to GND |
| 43 | AFB 2 | O | Not used, open |
| 44 | NC | — | Not connection |
| 45 | AFG 2 | I | Reference voltage terminal |
| 46 | VDA | I | Power supply terminal |
| 47 | VSA | — | GND terminal |
| 48 | ORE | O | Reference voltage terminal |
| 49 | IRE | I | |
| 50 | GND | — | GND terminal |
| 51 | IPL | O | Not used, open |
| 52 | NC | — | Not connection |
| 53 | CLP | I | Not used, connected to GND |
| 54 | CP 1 | O | Not used, open |
| 55 | CP 2 | I | Supply reel FG signal |
| 56 | NC | — | Not connection |
| 57 | NC | | |
| 58 | CN 1 | O | Not used, open |
| 59 | CN 2 | I | Not used, connected to GND |
| 60 | CTL | O | Not used, open |
| 61 | PFG | I | Cylinder FG signal |
| 62 | PGM | I | Not used, connected to GND |
| 63 | CUL | O | Capstan rotative direction signal |
| 64 | NC | — | Not connection |

• IC202 (MN53020SDQ): ATF

| Pin No. | Mark | I/O Division | Function |
|---------|-----------------|--------------|--|
| 1 | NSNCOK | O | SYNC det. monitor terminal |
| 2 | SVAL | I | ATF select terminal |
| 3 | PCMOK | I | PCM playback monitor terminal |
| 4 | SPE | O | Starting pulse of counter track lock |
| 5 | SP 2 | O | Sampling pulse signal for pilot signal of adjacent track |
| 6 | SP 1 | | |
| 7 | DCYLPG | I | Cylinder PG signal |
| 8 | DCAPFG 1 | I | Capstan FG signal |
| 9 | DCAPFG 2 | | |
| 10 | DRLFGT | I | Take-up reel FG signal |
| 11 | DCYLFG | I | Cylinder FG signal |
| 12 | SYNC | I | ATF sync. det. terminal |
| 13 | NRST | I | Reset signal |
| 14 | R3CP | I | Timing signal for RF envelope signal control |
| 15 | ENVT | | |
| 16 | FCH | I | System clock signal (9.408 MHz) |
| 17 | V _{DD} | I | Power supply terminal |
| 18 | V _{SS} | — | GND terminal |
| 19 | MODE 1 | I | SYNC det. select terminal (Not used, connected to GND) |
| 20 | HFCH | I | Clock signal for PLL off-set data |
| 21 | PLLOFS | I | PLL off-set data signal |

| Pin No. | Mark | I/O Division | Function |
|----------------------------|--|--------------|---|
| 22 | TEST 6 | — | Not used, connected to GND |
| 23 | P MODE | I | Pulse width select terminal |
| 24 25 26 27 28 | TEST 1 TEST 2 TEST 3 TEST 4 TEST 5 | I | Test terminal (Not used, connected to GND) |
| 29 | SPHT | — | Not used, open |
| 30 | HSWS | O | Head switching signal (33.33 Hz) |
| 31 | HSWR | | |
| 32 | SEL A | I | CAPFGTU signal select terminal |
| 33 | SEL B | I | R3TU signal select terminal |
| 34 | PLL 0 | O | Output signal after decoded 4 bit parallel data of PLLOFS |
| 35 | PLL 1 | | |
| 36 | PLL 2 | | |
| 37 | PLL 3 | | |
| 38 | MODE 2 | — | Not used, open |
| 39 | V _{SS} 2 | — | GND terminal |
| 40 | V _{DD} 2 | I | Power supply terminal |
| 41 | R3TU | O | Building-up edge signal of R3CP/DRLFGT |
| 42 | CAPFGTU | O | Capstan FG signal/Take-up reel FG signal |
| 43 | CAPER | O | Capstan rotative direction control signal |
| 44 | NLNROK | O | Track linearity monitor terminal |

• IC203 (AN8320NFA): Linear servo

| Pin No. | Mark | I/O Division | Function |
|---------|-----------------|--------------|---|
| 1 | FG1 AO | O | Capstan FG signal |
| 2 | FG1 AI | I | Capstan FG (–) signal |
| 3 | FG1 FI | — | Frequency characteristic setting terminal |
| 4 | CYL PG | O | Cylinder PG signal |
| 5 | PGVR | — | PG delay time adj. terminal |
| 6 | CYPGI | I | PG schmidt comparator terminal |
| 7 | GND | — | GND terminal |
| 8 | SVRF | I | ATF terminal |
| 9 | CPD | — | Det. capacity connection terminal |
| 10 | CCI | O | Full-wave rectification buffer terminal |
| 11 | CCO | I | Clamp circuit terminal |
| 12 | SP 1 | I | SP 1 terminal |
| 13 | SP 2 | I | SP 2 terminal |
| 14 | VSPE | — | SPE setting terminal |
| 15 | SPE | I | SPE terminal |
| 16 | CSH | I | Hold capacity connection terminal |
| 17 | ATFTER | O | ATF control command signal |
| 18 | CFB | — | Phase compensation terminal |
| 19 | V _{cc} | I | Power supply terminal |
| 20 | ATFON | I | ATF ON terminal (Not used, connected to power supply) |
| 21 | PTBIA | — | Photo-transistor bias terminal (Not used, open) |
| 22 | VREF | O | Reference voltage terminal |
| 23 | LEDR 1 | I | Bias voltage terminal |
| 24 | LEDH 1 | — | Constant current terminal (Not used, open) |
| 25 | LEDR 2 | I | Bias voltage terminal |

| Pin No. | Mark | I/O Division | Function |
|---------|-----------------|--------------|---|
| 26 | LEDH 2 | — | Constant current terminal (Not used, open) |
| 27 | CYL FG | O | Cylinder FG signal |
| 28 | CYF GSI | I | Cylinder schmidt comparator terminal |
| 29 | CYF GAO | O | Cylinder op. amp. terminal |
| 30 | CYF GAI | I | Cylinder op. amp. (–) terminal |
| 31 | NST BY | I | STAND BY signal (Not used, connected to power supply) |
| 32 | TF GAI | I | Take-up reel op. amp. (–) terminal |
| 33 | TF GAO | I | Take-up reel op. amp. terminal |
| 34 | TF GSI | I | Take-up reel schmidt comparator terminal |
| 35 | RLFGT | O | Take-up reel FG signal |
| 36 | RLFGS | O | Supply reel FG signal |
| 37 | SF GSI | I | Supply reel schmidt comparator terminal |
| 38 | SF GAO | O | Supply reel op. amp. terminal |
| 39 | SF GAI | I | Supply reel op. amp. terminal |
| 40 | V _{cc} | I | Power supply terminal |
| 41 | FG 2FI | — | Frequency characteristic setting terminal |
| 42 | FG 2AI | I | Capstan FG (–) signal |
| 43 | FG 2AO | O | Capstan FG signal |
| 44 | FG 2SI | I | Capstan FG schmidt comparator terminal |
| 45 | CPFG 2 | O | Capstan FG signal |
| 46 | FILSLD | I | Frequency characteristic DOWN terminal |
| 47 | CPFG 1 | O | Capstan FG signal |
| 48 | FG 1SI | I | Capstan FG schmidt comparator terminal |
| | | | |

• IC271 (MN17541SDN2): Mechanism control

| Pin No. | Mark | I/O Division | Function |
|---------|-----------------|--------------|---|
| 1 | NSBOA | O | Serial data signal |
| 2 | NRST | I | Reset signal |
| 3 | NSYNC | — | Not used, open |
| 4 | X 2 | | |
| 5 | X 1 | | |
| 6 | V _{SS} | — | GND terminal |
| 7 | OSC 2 | — | Not used, open |
| 8 | OSC 1 | I | Clock signal |
| 9 | V _{DD} | I | Power supply terminal |
| 10 | NTC1B | I | Supply reel FG signal |
| 11 | NIRQ 0 | I | Take-up reel FG signal |
| 12 | NIRQ 1 | I | Transfer strobe signal of system control |
| 13 | P00 (MSTB) | | |
| 14 | P 01 (MRDY) | O | Transfer ready signal of system control |
| 15 | P 02 (NSSTB) | O | Transfer strobe signal |
| 16 | P 03 (NSRDY) | I | Transfer ready signal |
| 17 | P 10 (ATFGT) | O | ATF gain ($\times 1/2$) select terminal |
| 18 | P 11 (REWGT) | O | REW FG • PG gain select terminal |
| 19 | P 12 (LPMOD) | — | Not used, open |
| 20 | P 13 (MODMT0) | O | Mode motor control signal |
| 21 | P 20 (MODMT1) | | |
| 22 | P 21 (MODMT2) | | |
| 23 | P 22 | — | Not used, open |
| 24 | P23 (PLG) | O | Plunger control signal |
| 25 | P 30 | — | Not used, open |
| 26 | P 31 | | |
| 27 | P 32 (LOAD 1) | O | Tray motor control (+) terminal |
| 28 | P 33 (LOAD 2) | O | Tray motor control (–) terminal |
| 29 | P 40 | — | Not used, open |
| 30 | P 41 (DEW) | I | Dew sensor det. signal |
| 31 | P 42 (EOT) | I | Tape end det. signal |
| 32 | P 43 (BOT) | I | Tape begin det. signal |
| 33 | P 50 (OPEN) | I | Cassette open det. signal |

| Pin No. | Mark | I/O Division | Function |
|------------|----------------------------------|--------------|---|
| 34 | P 51 (CLOSE) | I | Cassette close det. signal |
| 35 | P 52 (LOAD S) | I | Loading start det. signal |
| 36 | P 53 (LOAD E) | I | Loading stop det. signal |
| 37 | P 60 (SW 2) | O | Test terminal |
| 38 } 40 | P 61 (MMOD 0) } P 63 (MMOD 2) | I | Tape mode det. signal |
| 41 } 44 | P 70 (MBUS 0) } P 73 (MBUS 3) | I/O | Transfer bus terminal of system control |
| 45 | P 80 (RCC) | — | Not used, open |
| 46 | P 81 (FIL) | O | FILTER select signal |
| 47 | P 82 (ATFON) | — | Not used, open |
| 48 | P 83 (NSTBY) | — | Not used, open |
| 49 | P 90 (NSRST) | O | Reset signal |
| 50 | P 91 (LEDDR) | O | Tape begin/end LED control signal |
| 51 | P 92 (PCMOK) | I | PCM playback det. signal |
| 52 | P 93 (SVAL 0) | I | ATF effective position setting terminal |
| 53 | NEXPS | I | Not used, connected to power supply |
| 54 | PA 0 (NSNCOK) | I | ATF sync. det. terminal |
| 55 | PA 1 (NLNOK) | I | Track linearity det. terminal |
| 56 | PA 2 (CAPER) | I | Capstan rotative direction command signal |
| 57 | PA 3 | — | Not used, open |
| 58 59 | PB 0 (TH 1) PB 1 (TH 2) | I | Tape hall det. signal |
| 60 | NSBTB | I | Muting det. signal |
| 61 62 | NSBIB NSBOB | I | Test terminal |
| 63 | NSBTA (SCLK) | I | Serial transfer clock signal |
| 64 | NSBIA (SDAT) | I/O | Serial transfer data signal |

• IC301 (MN188161SDS4): System control

| Pin No. | Mark | I/O Division | Function |
|-------------|--------------------------------|--------------|---|
| 1 | V _{DD} | I | Power supply terminal |
| 2 3 9 | P 67 (SPDT 7) P 60 (SPDT 0) | I/O | Signal processor transfer address and data bus terminal |
| 10 | P 57 (SPRDY) | I | Signal processor data transfer command signal |
| 11 | P 56 (PBLANK) | I | Blank skip select ("H": no skip, "L": skip) |
| 12 | P 55 (R3CP) | I | Frame sync. signal |
| 13 | P 54 (PMID6B) | — | Main ID6 select terminal |
| 14 | P 53 (PMID6A) | | |
| 15 | P 52 | I | Not used, connected to resistor |
| 16 | P 51 | I | Not used, connected to resistor |
| 17 | P 50 (PDIOSEL) | I | D I/O select ("H": AES/EBV, "L": IEC) |
| 18 | EXI | — | Not used, connected to GND |
| 19 | EXO | — | Not used, open |
| 20 | NRST 1 | I | Reset signal ("L": RESET) |
| 21 | P 47 (NSERVST) | O | Reset signal to servo block |
| 22 | P 46 | — | Not used, open |
| 23 | P 45 | — | |
| 24 | P 44 | — | |
| 25 | P 43 (SLAD) | O | DIGITAL IN PLL/crystal select terminal ("L": PLL, "H": crystal) |
| 26 | P 42 (XCK32) | O | 32 kHz OSC control ("H": OSC, "L": STOP) |
| 27 | P 41 (XCK44) | O | 44.1 kHz OSC control ("H": OSC, "L": STOP) |
| 28 | P 40 (XCK48) | O | 48 kHz OSC control ("H": OSC, "L": STOP) |
| 29 | P 27 (NPRDY) | I | Transfer ready signal from panel control |
| 30 | OSC 1 | I | Crystal OSC terminal |
| 31 | OSC 2 | O | |
| 32 | V _{SS} | — | GND terminal |
| 33 | XI | — | Not used, open |
| 34 | XO | — | |
| 35 | P 26 | — | Not used, connected to power supply |
| 36 | P 25 (RF ENV) | I | RF envelope signal |

| Pin No. | Mark | I/O Division | Function |
|----------|------------------------------|--------------|--|
| 37 | P 37 (FLGCLK) | O | Clock signal of flag counter |
| 38 | P 36 (FLGDT) | O | Data signal of flag counter |
| 39 | P 35 (TP) | O | Track pitch signal ("L": normal) |
| 40 | P 34 (UNLOCK) | O | DIGITAL-IN PLL unlock signal ("L": det.) |
| 41 | P 33 | — | Not used, open |
| 42 | P 32 (DISCHG) | O | DIGITAL-IN PLL discharge signal |
| 43 | P 31 (DINPLINH) | O | DIGITAL-IN PLL prohibition signal ("H": prohibition) |
| 44 | P 30 (ANRST) | O | Reset signal ("H": RESET) to DAC |
| 45 | P 21 (HSW) | I | Head switching pulse signal |
| 46 | P 20 (NMRDY) | I | Transfer command signal from mechanism control |
| 47 | P 01 | — | Not used, open |
| 48 | P 00 | — | |
| 49 | P 17 (PTXD) | O | Serial data transmission terminal |
| 50 | P 16 (PRXD) | I | Serial data reception terminal |
| 51 | P 15 (PCLK) | O | Serial data transmission/reception clock signal |
| 52 | P 14 | — | Not used, open |
| 53 56 | P 13 (MDT 3) P 10 (MDT 0) | I/O | Transfer data bus of mechanism control |
| 57 | P 77 | — | Not used, open |
| 58 | P 76 (NDEMP) | O | de-emphasis signal |
| 59 | P 75 (SGMTG) | O | Muting signal |
| 60 | P 74 (DOUTTH) | O | Digital out through select ("H": through) |
| 61 | P 73 (NRST 2) | O | Reset signal |
| 62 | P 72 (MSTB) | O | Transfer command terminal of mechanism control |
| 63 | P 71 (SPSTB) | O | Signal processor strobe signal |
| 64 | P 70 (SPAW) | O | Signal processor address setting signal |

| Pin No. | Mark | I/O Division | Function |
|----------|------------------|--------------|--|
| 29 35 | IC | — | Not used, open |
| 36 | NC | — | Not connection |
| 37 | NSUB | — | Not used, connected to power supply terminal |
| 38 | TV _{DD} | I | Power supply terminal |

| Pin No. | Mark | I/O Division | Function |
|---------|------------------|--------------|---|
| 39 | DOUT | O | Digital data signal |
| 40 | TV _{SS} | — | GND terminal |
| 41 | TEST | I | Test terminal (Connected to power supply) |
| 42 | DV _{SS} | — | GND terminal |

• IC501 (MN6470): Digital filter & D/A converter

| Pin No. | Mark | I/O Division | Function |
|---------|---------------------|--------------|---|
| 1 | MLD | I | Microcomputer command load signal (Not used, connected to power supply) |
| 2 | RSB | I | Reset terminal ("L": reset) |
| 3 | IE | I | Not used, connected to GND |
| 4 | TP1 | O | Test terminal |
| 5 | TP2 | | |
| 6 | TEST 1 | I | Test terminal (Connected to GND) |
| 7 | TEST 2 | | |
| 8, 9 | NC | — | Not connection |
| 10 | V _{DD} 4 | I | Power supply terminal |
| 11 | OUT L- | O | Lch (-) data signal |
| 12 | A V _{SS} 4 | — | GND terminal |
| 13 | A V _{SS} 3 | | |
| 14 | OUT L+ | O | Lch (+) data signal |
| 15 | A V _{DD} 3 | I | Power supply terminal |
| 16 | NC | — | Not connection |
| 17 | A V _{DD} | I | Power supply terminal |
| 18 | OUT R+ | O | Rch (+) data signal |
| 19 | A V _{SS} | — | GND terminal |
| 20 | A V _{SS} | | |
| 21 | OUT R- | O | Rch (-) data signal |
| 22 | A V _{DD} | I | Power supply terminal |
| 23 | D V _{DD} | I | Power supply terminal |
| 24 | D V _{SS} | — | GND terminal |

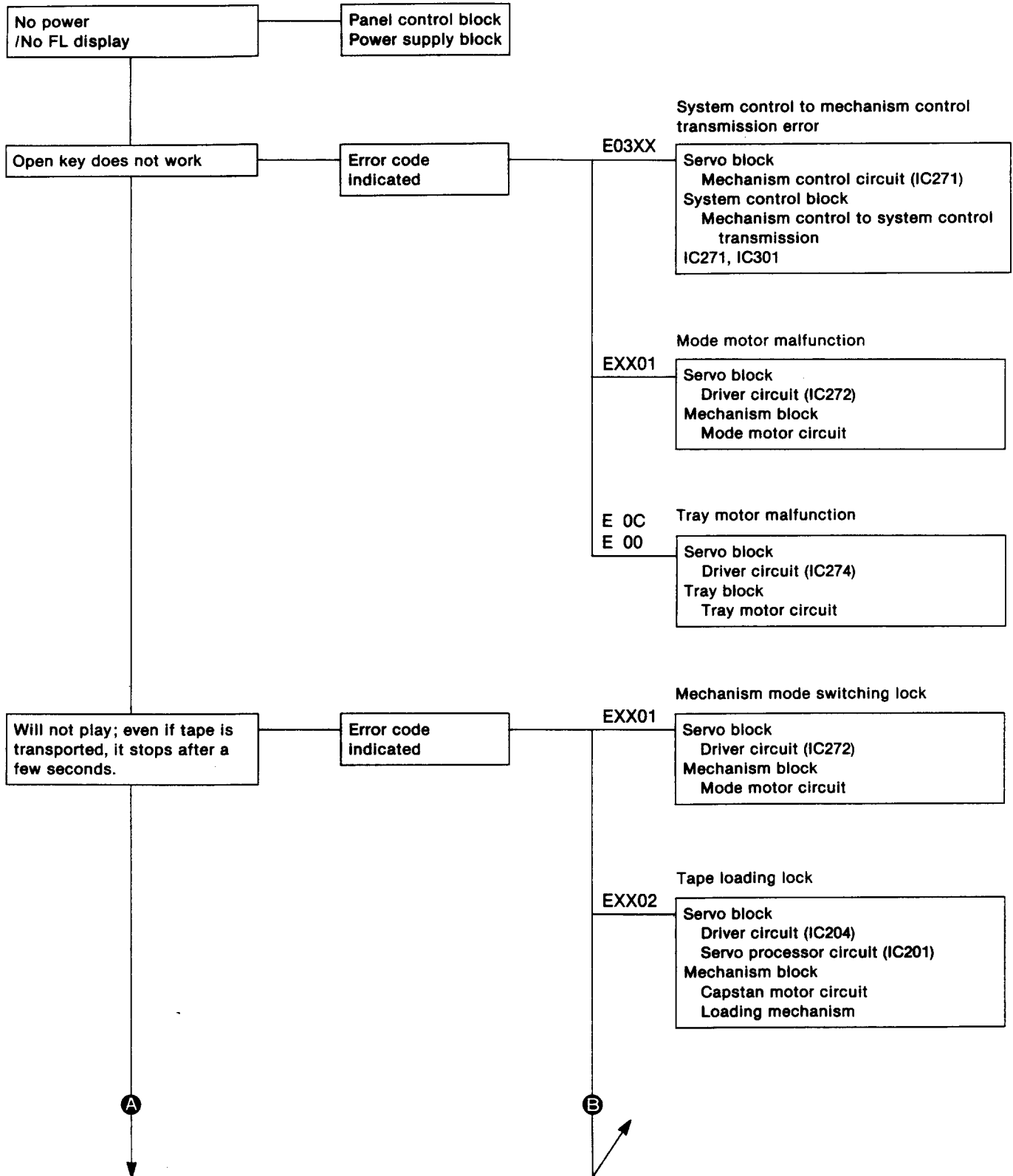
| Pin No. | Mark | I/O Division | Function |
|---------|-------------------|--------------|--|
| 25 | X2 | I | Crystal OSC terminal |
| 26 | X1 | | |
| 27 | NC | — | Not connection |
| 28 | D V _{DD} | I | Power supply terminal |
| 29 | D V _{SS} | — | GND terminal |
| 30 | NSUB | I | Sub straight terminal (Not used, connected to power supply) |
| 31 | ZFLGB | O | Zero det. terminal |
| 32 | 128FS | — | Not used, open |
| 33 | LRPOL | I | LR clock polarity select terminal (Not used, connected to GND) |
| 34 | LRCLK | I | LR discrimination signal |
| 35 | BCLK | I | Serial bit clock signal |
| 36 | SRDATA | I | Serial data signal |
| 37 | D V _{SS} | — | GND terminal |
| 38 | D V _{DD} | I | Power supply terminal |
| 39 | 256FS | O | 256fs signal |
| 40 | PD | I | Power down terminal (Not used, connected to GND) |
| 41 | MDATA | I | Microcomputer command data signal (Not used, open) |
| 42 | MCLK | I | Microcomputer command clock signal (Not used, connected to power supply) |

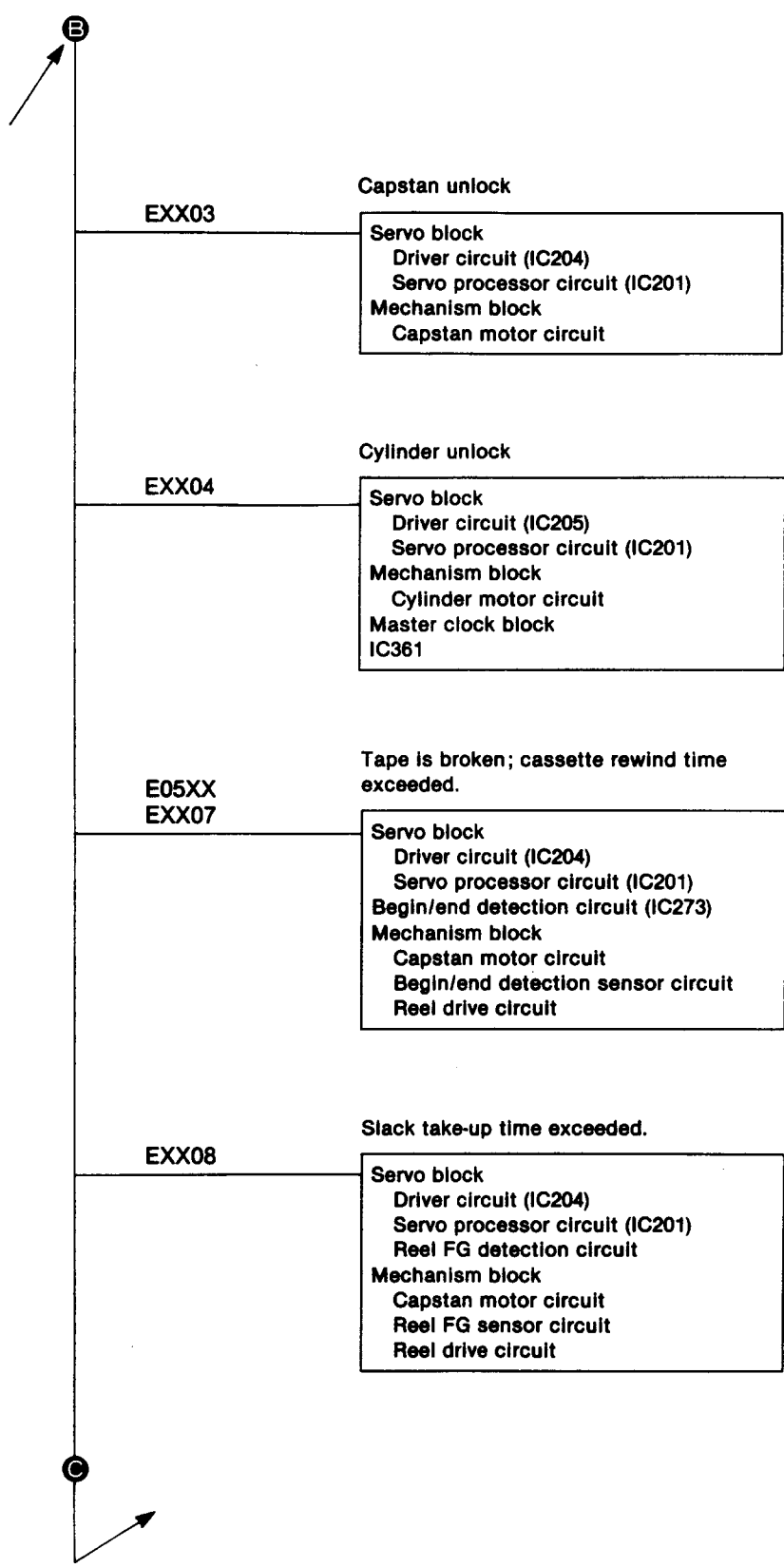
• IC601(M50754-164EP): Panel control & FL drive

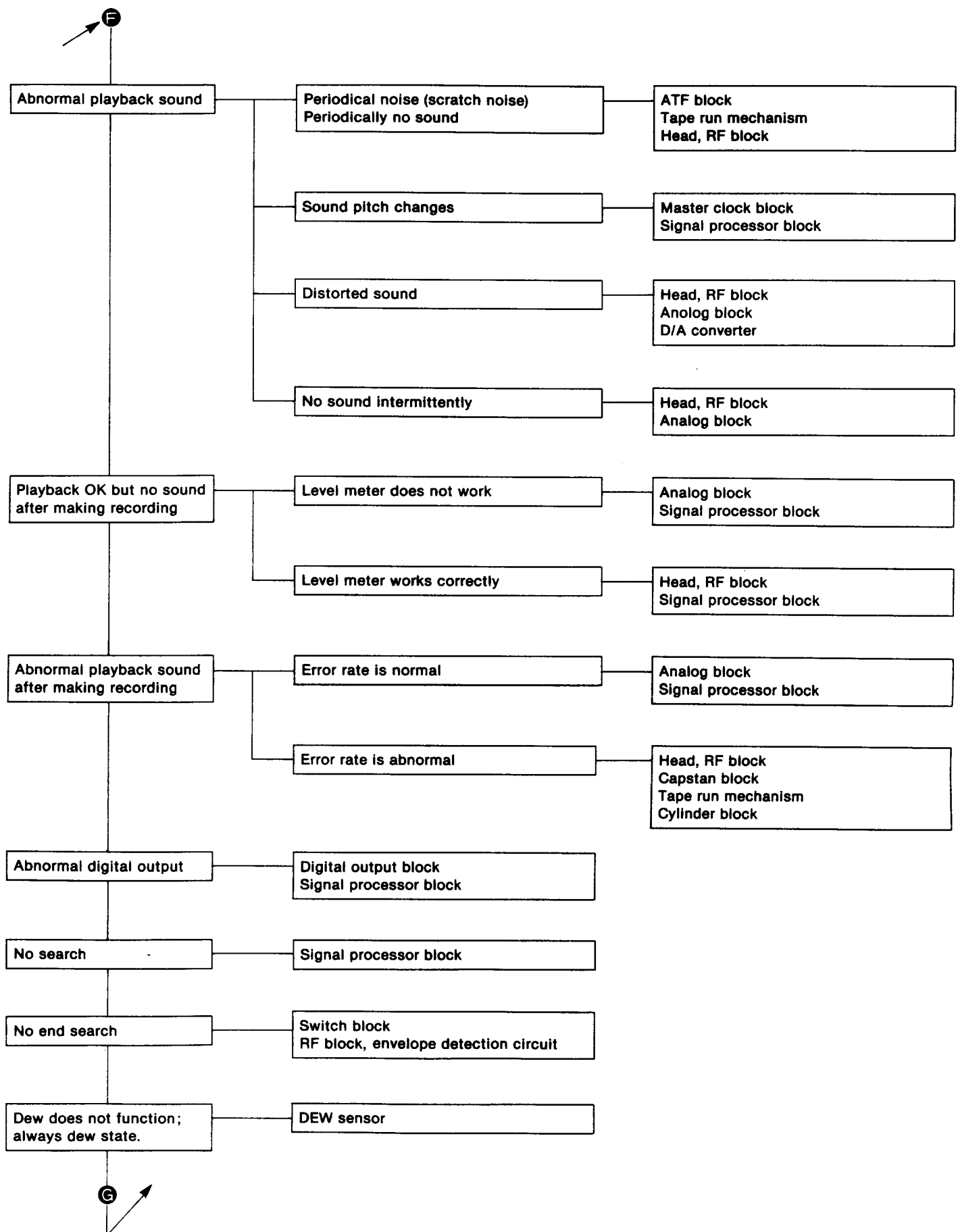
| Pin No. | Mark | I/O Division | Function |
|-------------|-------------------|--------------|---|
| 1 | V _{SS} | — | GND terminal |
| 2 | P 27 | O | Input select signal (DIGITAL↔ANALOG) |
| 3 | P 26 | O | LED display drive terminal (PAUSE) |
| 4 | P 25 | O | LED display drive terminal (REC) |
| 5 | P 24 | O | LED display drive terminal (PLAY) |
| 6 7 8 | P 23 P 21 | I | Key return signal |
| 9 | P 20 | O | Buffer control signal |
| 10 | NC | — | Not connection |
| 11 | NPRDY | O | Ready signal |
| 12 | NTRCLK | I/O | Serial data transmission/reception clock signal |
| 13 | RXD | O | Serial data transmission signal |
| 14 | TXD | I | Serial data reception signal |
| 15 16 | P 33 P 32 | — | Not connection |
| 17 | P 31 | O | LED display drive terminal (S. PLAY) |
| 18 | P 30 | O | LED display drive terminal (A. PNO) |
| 19 | INT 1 | I | RI input/output |
| 20 | INT 2 | I | Remote control signal |
| 21 | CNV _{SS} | — | GND terminal |
| 22 | RST | I | Reset signal ("L": RESET) |
| 23 | NC | — | Not connection |
| 24 | X IN | I | Master clock terminal (6MHz) |
| 25 | X OUT | O | |
| 26 | NC | — | Not connection |
| 27 | X CIN | — | Not used, connected to GND |
| 28 | X COUT | — | Not used, open |
| 29 | V _{SS} | — | GND terminal |
| 30 | NC | — | Not connection |
| 31 32 | P 57 P 56 | I | Key return signal |

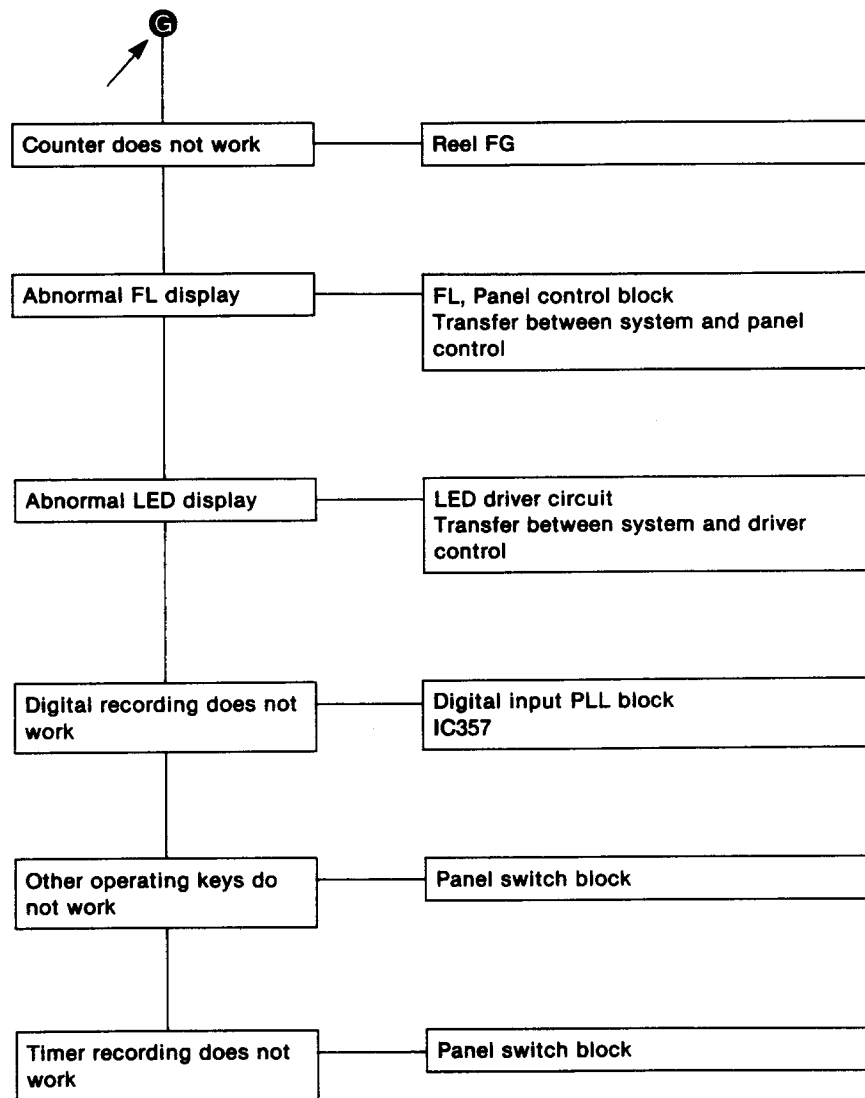
| Pin No. | Mark | I/O Division | Function |
|--|--|--------------|---|
| 33 34 | P 55 P 54 | I | Key return signal |
| 35 | VP | I | Power supply terminal for FL drive |
| 36 37 38 45 | P 51 P 50 P 17 P 10 | O | Segment signal for FL drive |
| 46 | NC | — | Not connection |
| 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 | P 07 P 06 P 05 P 04 P 03 P 02 P 01 P 00 P 47 P 46 P 45 P 44 P 43 P 42 P 41 P 40 | O | Segment signal for FL drive |
| 63 64 | V _{CC} V _{CC} | I | Power supply terminal |
| 65 | V _{SS} | — | GND terminal |
| 66 67 68 69 70 71 | P 65 P 64 P 63 P 62 P 61 P 60 | O | Digit signal for FL drive and key scan signal |
| 72 | NC | — | Not connection |

■ TROUBLESHOOTING









■ KEY POINTS FOR TROUBLESHOOTING

Mechanism block

Loading mechanism
 Post roller
 Tension regulator
 Pinch roller
 Brake lever
 Brake mechanism
 Brake lever
 Solenoid
 Solenoid driver
 Mechanism switch block
 Tape hole detection switch
 Cassette detection switch
 Holder switch
 Reel FG block
 Detection photo transistor
 Detection LED
 Reel FG amp (servo P.C.B.)
 FPC & FPC connector

Mode motor block

Mode motor
 Mode switch
 Mode motor driver circuit

Master clock block

28MHz oscillator
 16MHz, 22MHz, 24MHz oscillate and select circuit

Panel switch block

Switch
 Panel control IC

Head, RF block

Head FPC & FPC connector
 Head dirty
 Head cracked or damaged
 RF recording current
 Playback eye pattern

Tape begin/end detection block

Begin/end detection photo transistor
 Begin/end detection LED
 Comparator circuit
 FPC & FPC connector

Power supply block

Power supply regulator output
 Fuse

Capstan block

Capstan FG
 FG amp
 Motor driver output
 Motor current

Cylinder block

Cylinder FG
 Cylinder PG
 FG amp
 PG amp
 Motor driver output
 Motor current

ATF block

RF ATF output
 ATF SYNC output
 ATF select circuit
 ATF gate allay

Signal processor block

Data & clock to D/A
 Data & clock to A/D
 All clocks

Digital output block

Digital output PB

Panel control block

Panel control block
 Transfer between panel and system control
 Panel control reset

Analog block

Input amplifier
 Output amplifier
 Muting circuit
 A/D converter
 D/A converter

■ ABOUT THE ERROR RATE

If the error rate is normal, it can be judged that everything up to signal processing, meaning the operation of the RF head mechanism, is normal.

Thus, when there is a problem with playback, if the error is normal, it can be assumed that the origin of the problem is in the analog system.

■ ABOUT THE LEVEL METER

Just as for the error rate, if the level meter is operating normally, it indicates that the signal is reaching signal processing.

In other words, if there is no problem with the level meter during playback, it indicates that the head and the RF are outputting the signal.

In addition, if there is no problem with the level meter during recording, it indicates that the analog system (input amplifier and AD) is functioning normally.

■ ERROR DISPLAY AND PROBLEM LOCATION

Display procedure

Simultaneously press the counter mode key, the counter reset key, and the pause key. The various internal data will be indicated in the counter section of the fluorescent lamp display.

There are four types of data as shown below; the data indicated will change each time the counter mode key is pressed.

| | |
|---|---|
| ① Total error rate for head A and head B. | "A" and "B" will light up in the repeat indication of the fluorescent lamp display. |
| ② Error rate for head A | "A" will light up in the repeat indication of the fluorescent lamp display. |
| ③ Internal code for microcomputer processing | |
| ④ Error codes for system control (left) and mechanism control (right) (Refer to the next page.) | "E" will light up in the farthest left digit of the counter. |

To return to the normal display mode, press the counter reset key.

Note that the error codes will be cleared when the tray is opened.

■ ERROR CODE TABLE

| Error code (Note. 1) | System control error code | | Mechanism control error code | |
|-------------------------|---------------------------|--|------------------------------|--|
| | Processing (Note 2) | Contents | Processing (Note 2) | Contents |
| 1 | Test operation | R3CP clock malfunction | Unload | Mechanism mode switching lock |
| 2 | Test operation | HSW clock malfunction | Unload | Tape loading lock |
| 3 | Transmission omitted | Faulty transmission of the mechanism control | Unload | Capstan unlock |
| 4 | Unload | Still protection during operation | Unload | Cylinder unlock |
| 5 | Unload | Broken tape | Unload | Reel unlock |
| 6 | Unload | Faulty transmission of SP1 | Unload | Sum of reel cycles cannot be measured. |
| 7 | | | Unload | In-cassette rewind time exceeded. |
| 8 | | | Unload | Slack tape-up time exceeded. |
| 9 | | | Unload | Tape jamming (Supply side) |
| A | | | Unload | Tape jamming (Take-up side) |
| B (—) | | | Unload | Gear does not engage. |
| C | | | Tray stop | Initial tray setting not possible. |
| | | | | |
| | | | | |
| O | | — | | No error |
| FF (blank) | | No error | | — |

Note 1: Display mode

| | | |
|---|----|----|
| E | X1 | X2 |
|---|----|----|

E: Indicates that mode is the error rate display mode.

X1: System control error code

X2: Mechanism control error code

Note 2: Processing when an error occurs

Test operation:

Internal clock of the system control temporarily connects for operation.

Transmission omitted:

Transmission processing stopped.

Unload:

Tape is unloaded.

■ DAT MAINTENANCE CHART

• DAT Head and Tape Transport Cleaning

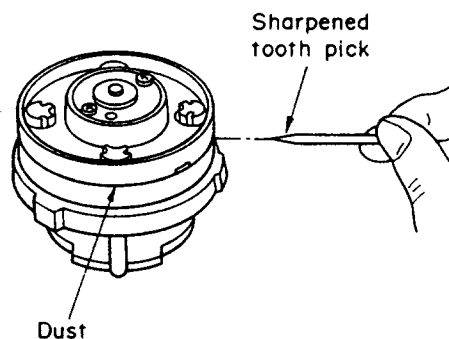
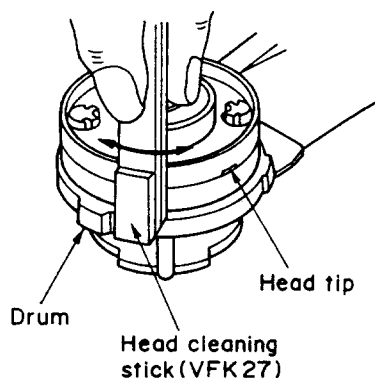
Through normal usage of any tape machine, dirt and debris from the tape accumulates on the heads, which eventually causes performance problems. By using a cleaning cassette regularly, dirt buildup can be minimized, prolonging the life of the tape heads, and also keeping tape posts, tape guides, and the pinch roller clean.

• CLEANING

1. Play the cleaning cassette (Panasonic Part No. RT-RCLP) for 15-20 seconds.
2. Do not use the same part of the cleaning tape more than once.
3. Clean all tape contact surfaces, including the upper and lower drum, thoroughly with a soft cloth soaked in alcohol.
4. Clean both heads by gently rubbing in a horizontal direction, as depicted, using a head cleaning stick (VFK27) or a lint free cloth moistened with alcohol.
5. Wipe all tape contact surfaces, including upper and lower drum, with a dry soft cloth to ensure that all residual moisture is removed from the tape contact surfaces.

Note:

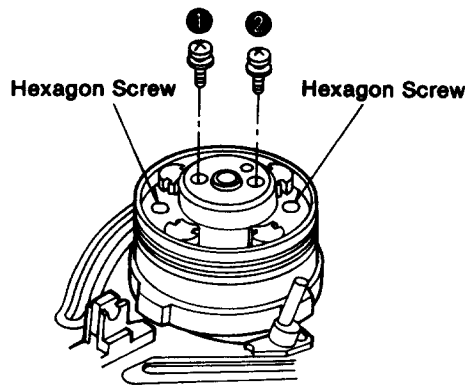
1. When cleaning the upper drum, hold it secure by the top edges with your finger tips.
2. Occasionally, dirt or debris may become lodged in the air bearing channels that are cut in the upper drum's surface. This can be removed by gently dislodging it with a sharpened toothpick.
3. The amount of solvent applied to the head drum should be used in moderation. Excess alcohol will dilute and remove the bearing lubricant in the capstan motor and rotary guides.



• MECHANISM CONTROLS AND FUNCTIONS

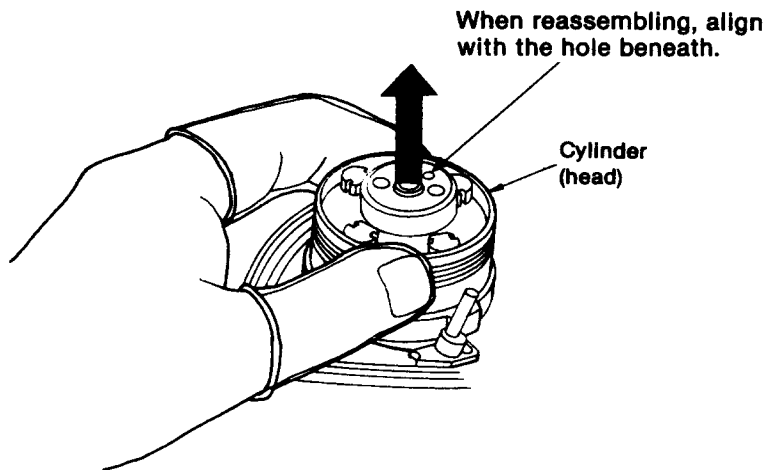
| | | | |
|----------------------------------|---|--------------------------|--|
| ① LIGHT HOUSE TYPE RADIATION LED | Lighthouse-shaped, LEDs blink at start and end of tape. | ②⑤ IDLER GEAR | Transmits movement to S and T reels in accordance with mode. |
| ② CYLINDER | 30mm in diameter, 40 FG pulses, maintains specified speed of 1000 to 3000rpm. | ②⑥ BT LEVER | Applies back tension to T reel during review. |
| ③ T. POST ROLLER | Regulates tape travel position (upper edge). | ②⑦ BT SPRING | Provides pressure for back tension lever. |
| ④ T. INCLINED BASE (FIXED) | Regulates angle (90°) at which tape is wound around cylinder (stationary). | ②⑧ S. BRAKE | Presses brake shoe against S reel base gear to perform braking. |
| ⑤ T. STOPPER | Determines position of T post roller base during loading. | ②⑨ S. REEL (SUPPLY SIDE) | Supply reel base, 64 FG pulses. |
| ⑥ LOAD SW | Two-bit rotary switch, detects loading position. | ③⑩ MODE MOTOR | 6.5V DC motor, switches mode by forward and reverse revolution. |
| ⑦ PINCH ROLLER | Presses against tape during play and review. | ③⑪ TENSION SPRING | Provides back tension force of tension regulator. |
| ⑧ T. FIXED POST | Regulates tape travel position. | ③⑫ TENSION BAND | Mounted to tension regulator, applies back tension to S reel base. |
| ⑨ CAPSTAN MOTOR | 1.5mm in diameter, 290 FG pulses. | ③⑬ TENSION ARM | Detects tape condition and applies back tension during play and review. |
| ⑩ LOAD HOLDER | Contains loading drive gear and worm gear, engages and disengages M gear A. | ③⑭ END DET. SENSOR | Light-receiving element for LED (detection at end of tape). |
| ⑪ T. GUIDE ROLLER | Regulates tape travel position (top edge). | ③⑮ DATUM PIN | Regulates width and height (left side) during loading of cassette tape. |
| ⑫ DATUM PIN | Regulates width and height (right side) during loading of cassette tape. | ③⑯ LID OPENER | Opens cassette lid during loading of tape. |
| ⑬ GUIDE ARM STOPPER | Determines position of T guide roller base K during loading. | ④⑰ S. GUIDE ROLLER | Regulates tape travel position (bottom edge). |
| ⑭ LOAD SELECT LEVER | Switches engagement and disengagement of loading gear in accordance with loading conditions. | ④⑱ S. FIXED POST | Regulates tape travel (bottom edge). |
| ⑮ BEGIN DET. SENSOR | Light-receiving element for LED (detection at start of tape). | ④⑲ S. POST ROLLER | Regulates tape travel position (top edge). |
| ⑯ PINCH LEVER | Presses pinch roller against tape during play and review. | ④⑳ S. STOPPER | Determines position of S post roller base during loading. |
| ⑰ GUIDE LINK | Links T post roller base and guide roller base. | ④㉑ LOADING CAM | Uses movement transmitted from loading worm to move loading lever. |
| ⑱ PINCH ARM | Comprised of pinch roller and T holding post, presses against the capstan. | ④㉒ LOADING WORM | Transmits movement of loading drive gear and loading cam. |
| ⑲ PIN-PRESSURE LINK | Connected by the pin pressure spring and the pinch arm. | ④㉓ LOAD DRIVE GEAR | Transmits movement of M gear A and loading worm, engages and disengages in accordance with mode. |
| ⑳ T. REEL (TAKE UP SIDE) | Take-up reel base, 64 FG pulses. | ④㉔ MR DET. ELEMENT | Detects magnetic changes (290 pulses) of flywheel. |
| ㉑ CASSETTE SW | Detects cassette information (mistaken erasure, cassette detection). | ④㉕ PINCH ROLLER SPRING | Mounted to the pinch arm, returns the pinch roller. |
| ㉒ T. BRAKE | Presses brake gear against reel base gear to perform braking. | ④㉖ LOAD GUIDE HOLDER | Holding cover of the loading arm and loading lever. |
| ㉓ IDLER GUIDE | Holding cover for idler arm and S and T brakes. | ④㉗ MODE GUIDE PLATE | Holding cover of the various gears, holds the plunger in position. |
| ㉔ IDLER ARM | Moves left or right in accordance with mode condition, transmits movement of counter gear to S and T reels. | ④㉘ BRAKE PLUNGER | 5V, 200mA, switches brakes on and off in accordance with the mode. |

• REMOVAL OF THE UPPER CYLINDER



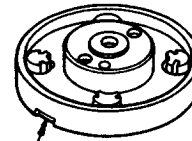
1. Remove the 2 screws (❶, ❷).

Caution: Please do not touch Hexagon screws.



2. Remove the cylinder (head) in the direction of the arrow.

Note: Do not touch the cylinder (head) with your bare hand; always be sure to wear a glove or other protection.

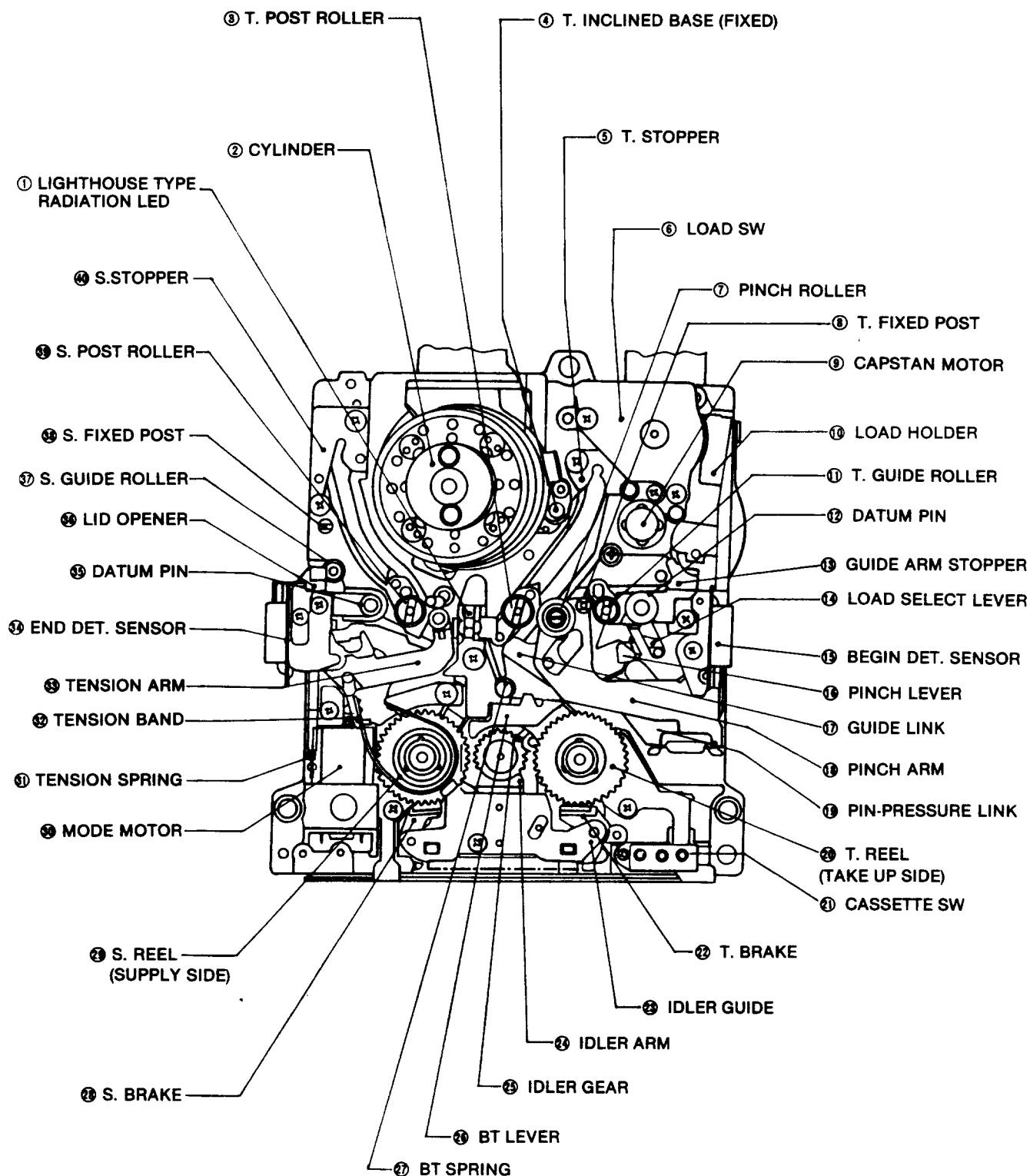


Be sure not to touch the head part.

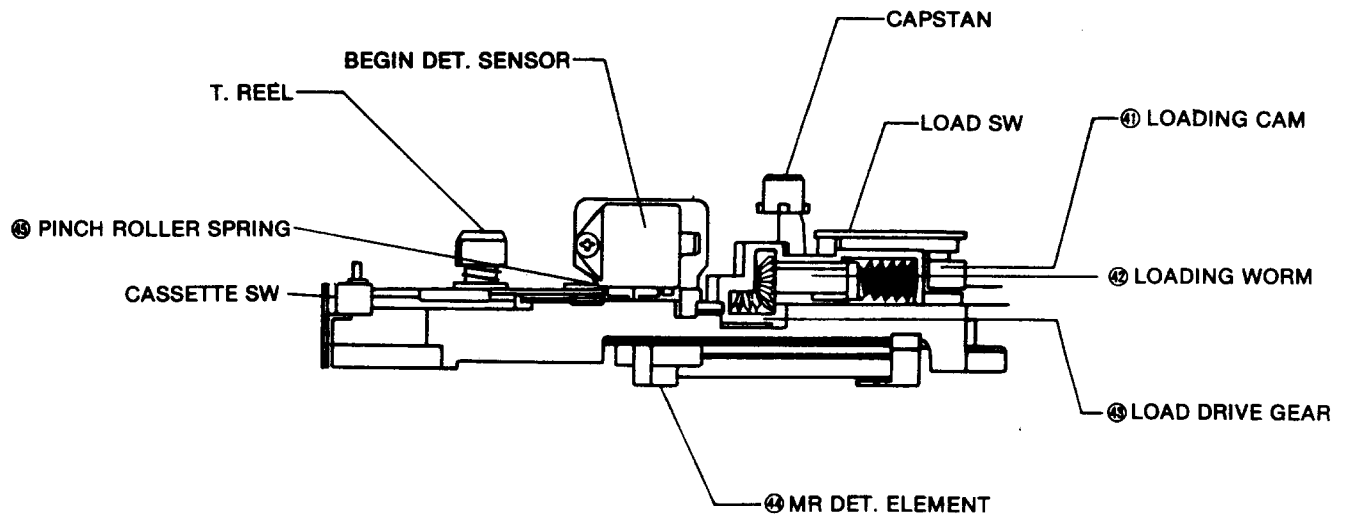
* When reassembling the cylinder (head), be sure that the direction is correct. (If it is assembled in the wrong direction, the left and right channels will be reversed during recording and playback.)

• MECHANISM COMPONENT LAYOUT

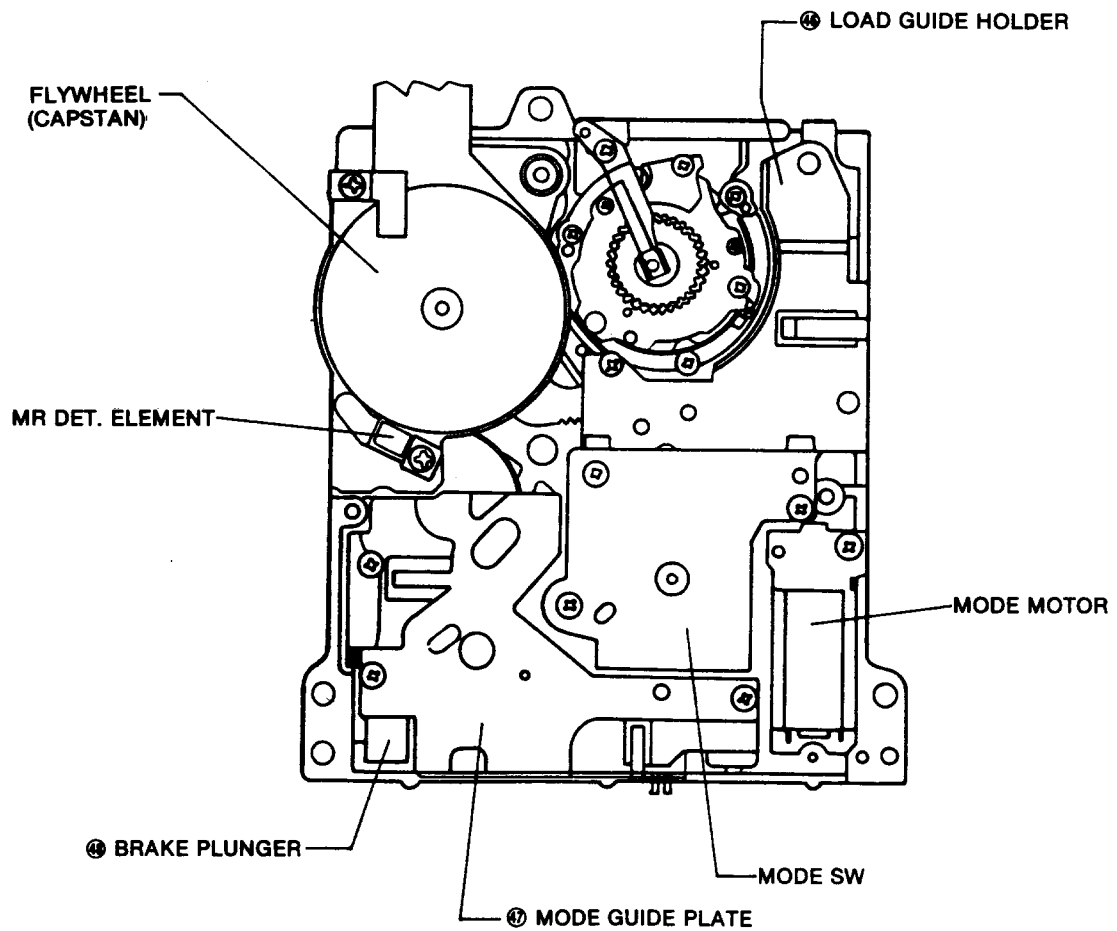
• Top view



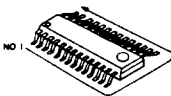
• Side view

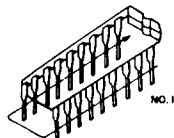


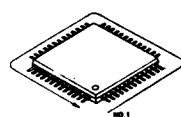
• Bottom view

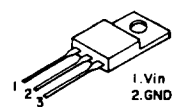


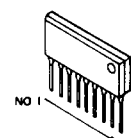
■ TERMINAL GUIDE OF IC'S, TRANSISTORS AND DIODES

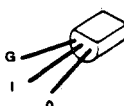
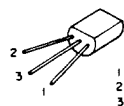
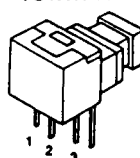
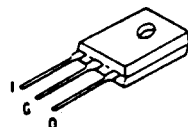
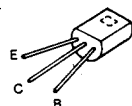
| | | | | |
|---|--|--------|--------------------------|--------|
|  | TC4S81FTX | 5 pin | AN6607NSE2 MN74HC253S | 16 pin |
| | AN1339SE2 MN74HC04S MN74HC04SE2 M5228FPE2 MN74HCU04S MN4066BS-T2 MN74HC00S | 14 pin | AN6873S | 18 pin |
| | SRM20256LM10 | | 28 pin | |
| | AN7035SCE2 | | 32 pin | |
| | MN6460 AN7030SE2 | | 42 pin | |
| | AN3841SR | 24 pin | | |

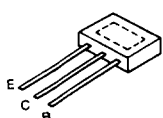
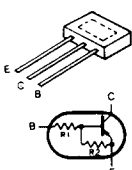
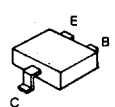
| | | |
|---|--------------|--------|
|  | TC74HCU04AP | 14 pin |
| | MN188161SDS4 | 64 pin |

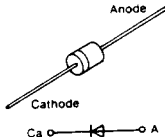
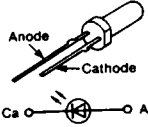
| | | |
|--|--------------------------|---------|
|  | MN6470 | 42 pin |
| | AN8320NFA | 48 pin |
| | MN6742SDR MN17541SDN2 | 64 pin |
| | M50754-165FP | 72 pin |
| | MN53020SDQ | 44 pin |
| | MN6624 | 124 pin |


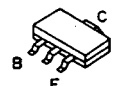


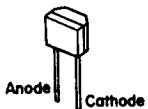
| | | |
|---|--|-------|
|  <p>1. Vin 2. GND 3. Vout (1. GND 2. Vin 3. Vout)</p> | AN7812F AN7805F (AN79M20F) M5F78M12L723 (M5F79M12L723) | 3 pin |
|---|--|-------|

| | | |
|--|---------------------------------------|-------|
|  | M5218AL M5219L M5220L M5238L | 8 pin |
| | TA7291S | 9 pin |

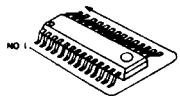
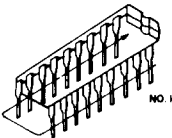
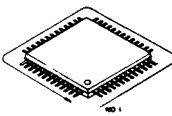
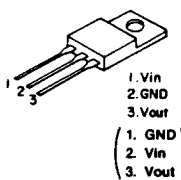
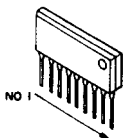
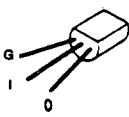
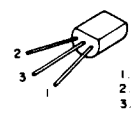
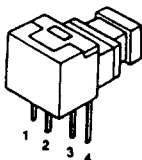
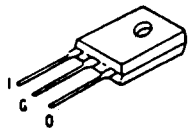
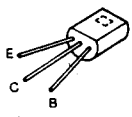
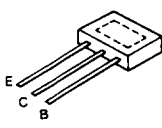
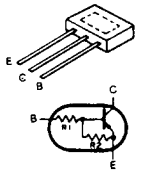
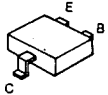
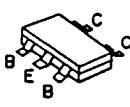
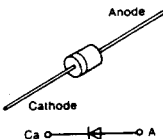
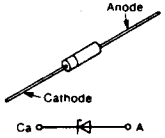
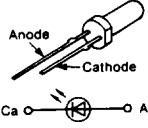
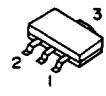
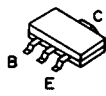
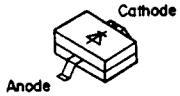


| | | | | |
|--|--|--|---|--|
| AN79L20 | MN1281R-TA | TORX174-A TOTX174-A | AN78N05 | 2SC1047DTA |
|  |  <p>1. Input 2. Output 3. Common</p> |  |  |  |

| | | | | |
|---|--|---|----------------------------------|---|
|  | 2SA1309STA 2SA1309QRSTA 2SC3311QRSTA 2SC3315CTA 2SD1450RSTTA |  | UN4124TA UN4112TA UN4111TA |  <p>DTB113ZKTW DTA114EKTW 2SB709RTW 2SC3937TW UN5216TW DTA123JKTW DTC124EKTW</p> |
|---|--|---|----------------------------------|---|

| | | | | |
|----------------------|---|---|-----------------------|--|
| XN1112TW XN1212TW |  <p>Anode Cathode Ca</p> | 1SR35200TB MA165TA SVDS2V20 1N4606TR 1S2473TR | MA4051TA MA4033MTA |  <p>Anode Cathode Ca</p> <p>LN28RCPP-JF LN31GPH-JF2 LN49YPH-JF1 LN29RPH-JF1</p> |
|----------------------|---|---|-----------------------|--|

| | | | | |
|---|---|--|---|--|
| AN78L05ME2 | 2SB956RTW 2SD1280STW | MA701TW | MA151ATW | RVDSVC321 |
|  |  |  <p>Cathode Anode A</p> |  <p>Anode Cathode</p> |  <p>Anode Cathode A</p> |

■ TERMINAL GUIDE OF IC'S, TRANSISTORS AND DIODES

| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|--|--|---|--|--|--|--|---------|------------|-----------|-----------|-----------|--------|-------------|--------------|--------------|-----------|------------|--------|------------|---------|--------|-------------|--|-----------|--------|-----------|--|--|--|----------|--------|--|--|
|  | | <table><tr><td>TC4S81FTX</td><td>5 pin</td><td>AN6607NSE2</td><td>16 pin</td></tr><tr><td>AN1339SE2</td><td rowspan="5">14 pin</td><td>MN74HC253S</td><td></td></tr><tr><td>MN74HC04S</td><td>AN6873S</td><td>18 pin</td></tr><tr><td>MN74HC04SE2</td><td>SRM20256LM10</td><td>28 pin</td></tr><tr><td>M5228FPE2</td><td>AN7035SCE2</td><td>32 pin</td></tr><tr><td>MN74HCU04S</td><td>MN6460</td><td>42 pin</td></tr><tr><td>MN4066BS-T2</td><td></td><td>AN7030SE2</td><td>42 pin</td></tr><tr><td>MN74HC00S</td><td></td><td></td><td></td></tr><tr><td>AN3841SR</td><td>24 pin</td><td></td><td></td></tr></table> | TC4S81FTX | 5 pin | AN6607NSE2 | 16 pin | AN1339SE2 | 14 pin | MN74HC253S | | MN74HC04S | AN6873S | 18 pin | MN74HC04SE2 | SRM20256LM10 | 28 pin | M5228FPE2 | AN7035SCE2 | 32 pin | MN74HCU04S | MN6460 | 42 pin | MN4066BS-T2 | | AN7030SE2 | 42 pin | MN74HC00S | | | | AN3841SR | 24 pin | | |
| TC4S81FTX | 5 pin | AN6607NSE2 | 16 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| AN1339SE2 | 14 pin | MN74HC253S | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| MN74HC04S | | AN6873S | 18 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| MN74HC04SE2 | | SRM20256LM10 | 28 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| M5228FPE2 | | AN7035SCE2 | 32 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| MN74HCU04S | | MN6460 | 42 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| MN4066BS-T2 | | AN7030SE2 | 42 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| MN74HC00S | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| AN3841SR | 24 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  | <table><tr><td>TC74HCU04AP</td><td>14 pin</td></tr><tr><td>MN188161SDS4</td><td>64 pin</td></tr></table> | TC74HCU04AP | 14 pin | MN188161SDS4 | 64 pin |  | <table><tr><td>MN6470</td><td>42 pin</td></tr><tr><td>AN8320NFA</td><td>48 pin</td></tr><tr><td>MN6742SDR</td><td>64 pin</td></tr><tr><td>MN17541SDN2</td><td>64 pin</td></tr><tr><td>M50754-165FP</td><td>72 pin</td></tr><tr><td>MN53020SDQ</td><td>44 pin</td></tr><tr><td>MN6624</td><td>124 pin</td></tr></table> | MN6470 | 42 pin | AN8320NFA | 48 pin | MN6742SDR | 64 pin | MN17541SDN2 | 64 pin | M50754-165FP | 72 pin | MN53020SDQ | 44 pin | MN6624 | 124 pin | | | | | | | | | | | | | |
| TC74HCU04AP | 14 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| MN188161SDS4 | 64 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| MN6470 | 42 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| AN8320NFA | 48 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| MN6742SDR | 64 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| MN17541SDN2 | 64 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| M50754-165FP | 72 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| MN53020SDQ | 44 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| MN6624 | 124 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  <p>1. Vin 2. GND 3. Vout (1. GND 2. Vin 3. Vout)</p> | <table><tr><td>AN7812F AN7805F (AN79M20F) M5F78M12L723 (M5F79M12L723)</td><td>3 pin</td></tr></table> | AN7812F AN7805F (AN79M20F) M5F78M12L723 (M5F79M12L723) | 3 pin |  | <table><tr><td>M5218AL M5219L M5220L M5238L</td><td>8 pin</td></tr><tr><td>TA7291S</td><td>9 pin</td></tr></table> | M5218AL M5219L M5220L M5238L | 8 pin | TA7291S | 9 pin | | | | | | | | | | | | | | | | | | | | | | | | | |
| AN7812F AN7805F (AN79M20F) M5F78M12L723 (M5F79M12L723) | 3 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| M5218AL M5219L M5220L M5238L | 8 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| TA7291S | 9 pin | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| AN79L20  | MN1281R-TA  <p>1. Input 2. Output 3. Common</p> | TORX174-A TOTX174-A  | AN78N05  | 2SC1047DTA  | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  | 2SA1309STA 2SA1309QRSTA 2SC3311QRSTA 2SC3315CTA 2SD1450RSTTA |  | UN4124TA UN4112TA UN4111TA |  DTB113ZKTW DTA114EKTW 2SB709RTW 2SC3937TW UN5216TW DTA123JKTW DTC124EKTW | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| XN1112TW XN1212TW  |  <p>Anode Cathode Ca</p> | 1SR35200TB MA165TA SVDS2V20 1N4606TR 1S2473TR |  <p>Anode Cathode Ca</p> |  <p>Anode Cathode Ca</p> LN28RCPP-JF LN31GPH-JF2 LN49YPH-JF1 LN29RPH-JF1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| AN78L05ME2  | 2SB956RTW 2SD1280STW  | MA701TW  <p>Cathode Anode A</p> | MA151ATW  <p>Anode Cathode</p> | RVDSVC321  <p>Anode Cathode A</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |



| | | | | | | | |
|---|---|---|---|---|---|---|---|
| 1 | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|---|---|---|---|---|---|---|---|

Note 1:

- **S701** : Tape hole detection switch.
 • Resistance are in ohms (Ω), 1/4 watt unless specified otherwise.
 1K = 1,000 (Ω), 1M = 1,000 k (Ω)
 • Capacity are in micro-farads (μF) unless specified otherwise.
 • All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position otherwise specified.
 () Voltage values at recording mode.
 For measurement use EVM.

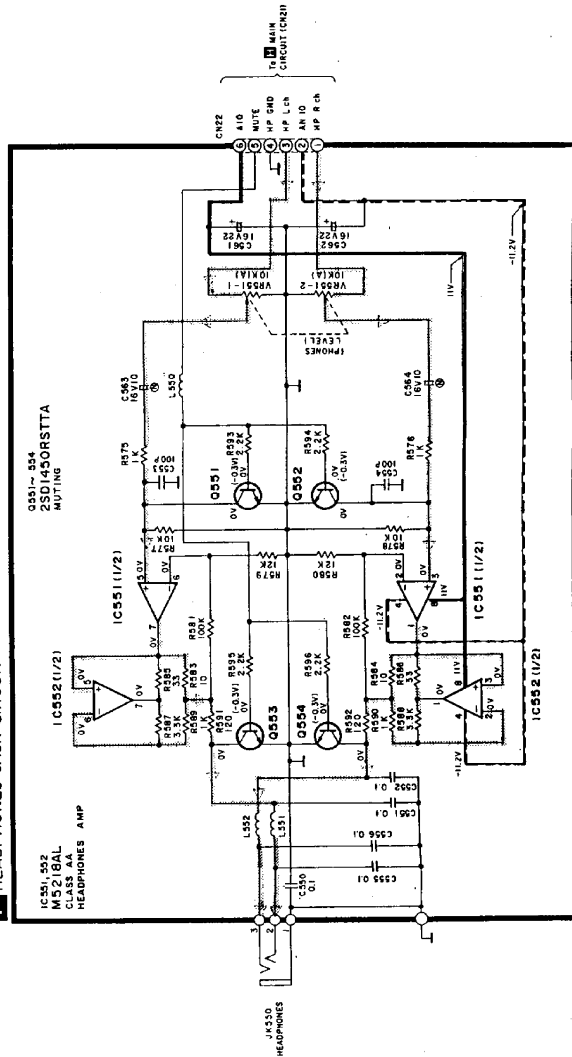
Components identified by Δ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

| Part No. | Original Part No. | Supply Part No. |
|------------|-------------------|-----------------|
| IC551, 552 | M5218AL | M5218L |

- (—————) indicates + B (bias).
- (- - - - -) indicates - B (bias).
- () indicates the flow of the playback signal.
- () indicates the flow of the recording signal.

IC and LSI are sensitive to static electricity. Secondary trouble can be prevented by taking care during repair.

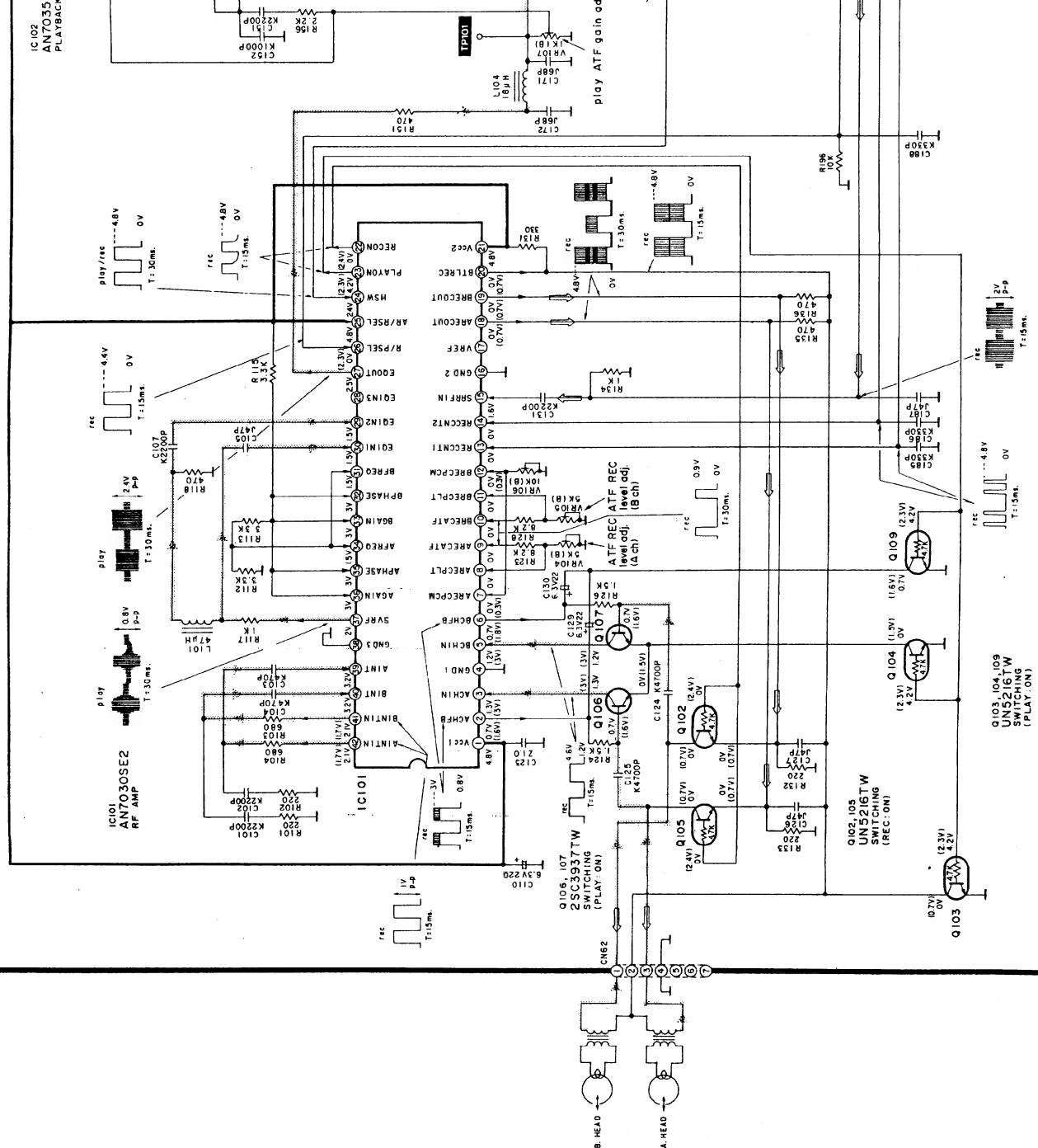
- * Cover the parts boxes made of plastics with aluminum foil.
- * Ground the soldering iron.
- * Put a conductive mat on the work table.
- * Do not touch the legs of IC or LSI with the fingers directly.



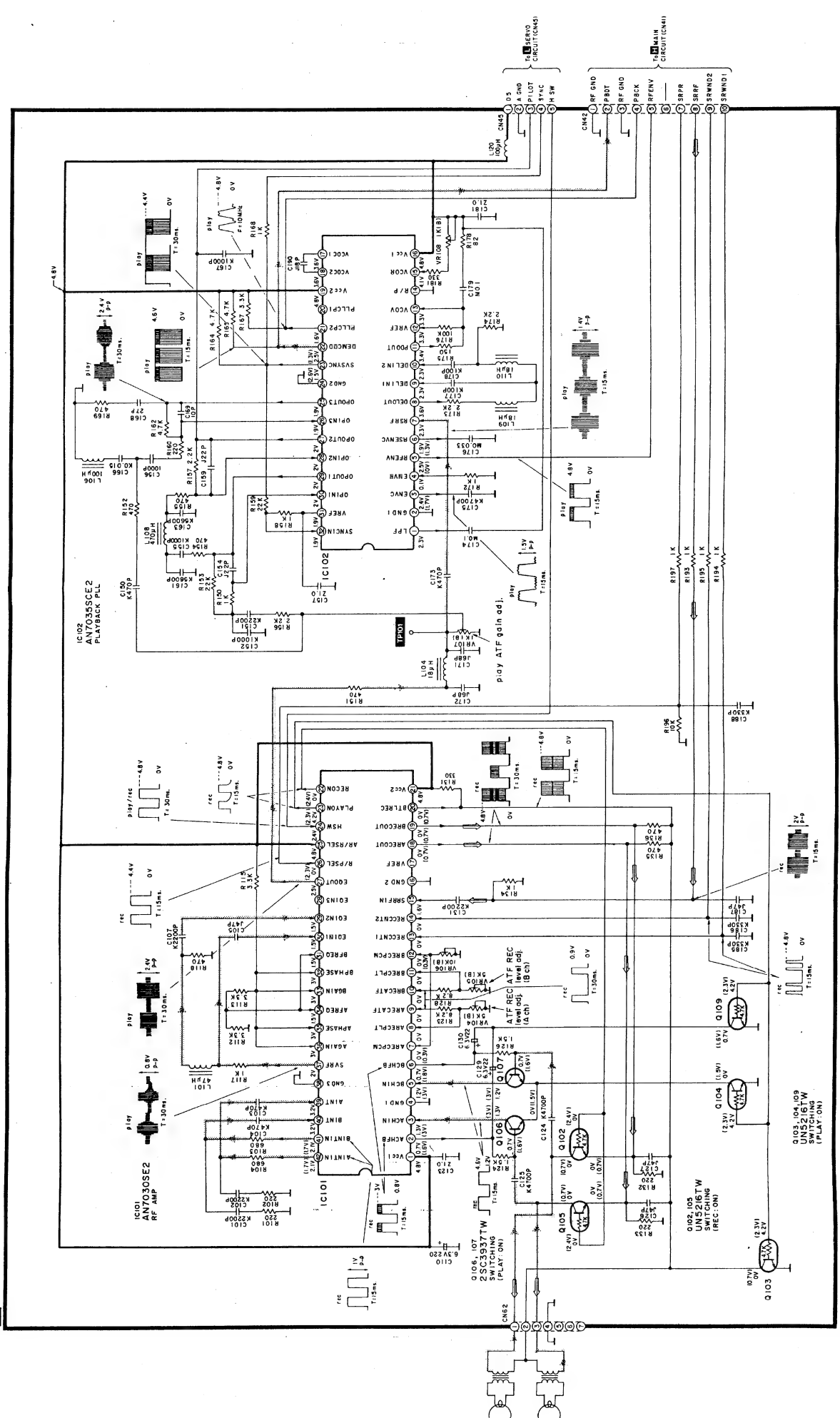
K RF CIRCUIT

Note 3:

- All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position otherwise specified.
- () Voltage values at recording mode.
- For measurement us EVM.
- Important safety notice
- Components identified by Δ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.
- () indicates +B (bias).
- () indicates -B (bias).
- () indicates the flow of the playback signal.
- () indicates the flow of the recording signal.



K RF CIRCUIT



SERVO CIRCUIT

Note 2:

- S702 : Loading detection switch.
- S703 : Mode detection switch.
- S751 : Cassette tray open detection switch.
- S752 : Cassette tray close detection switch.
- All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position otherwise specified.
- () Voltage values at recording mode.
- For measurement us EVM.

Important safety notice

Components identified by Δ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

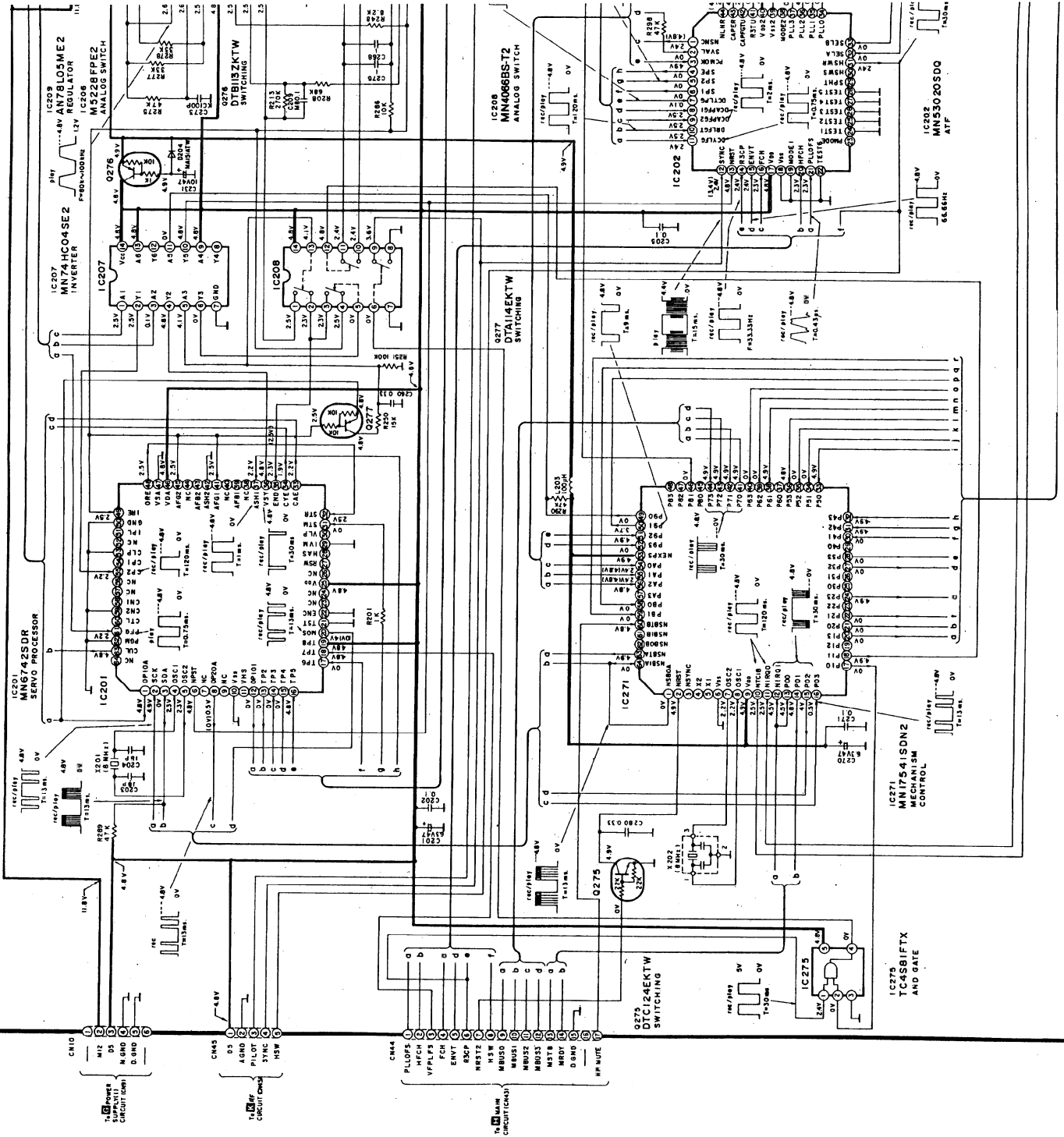
() Indicates +B (bias).

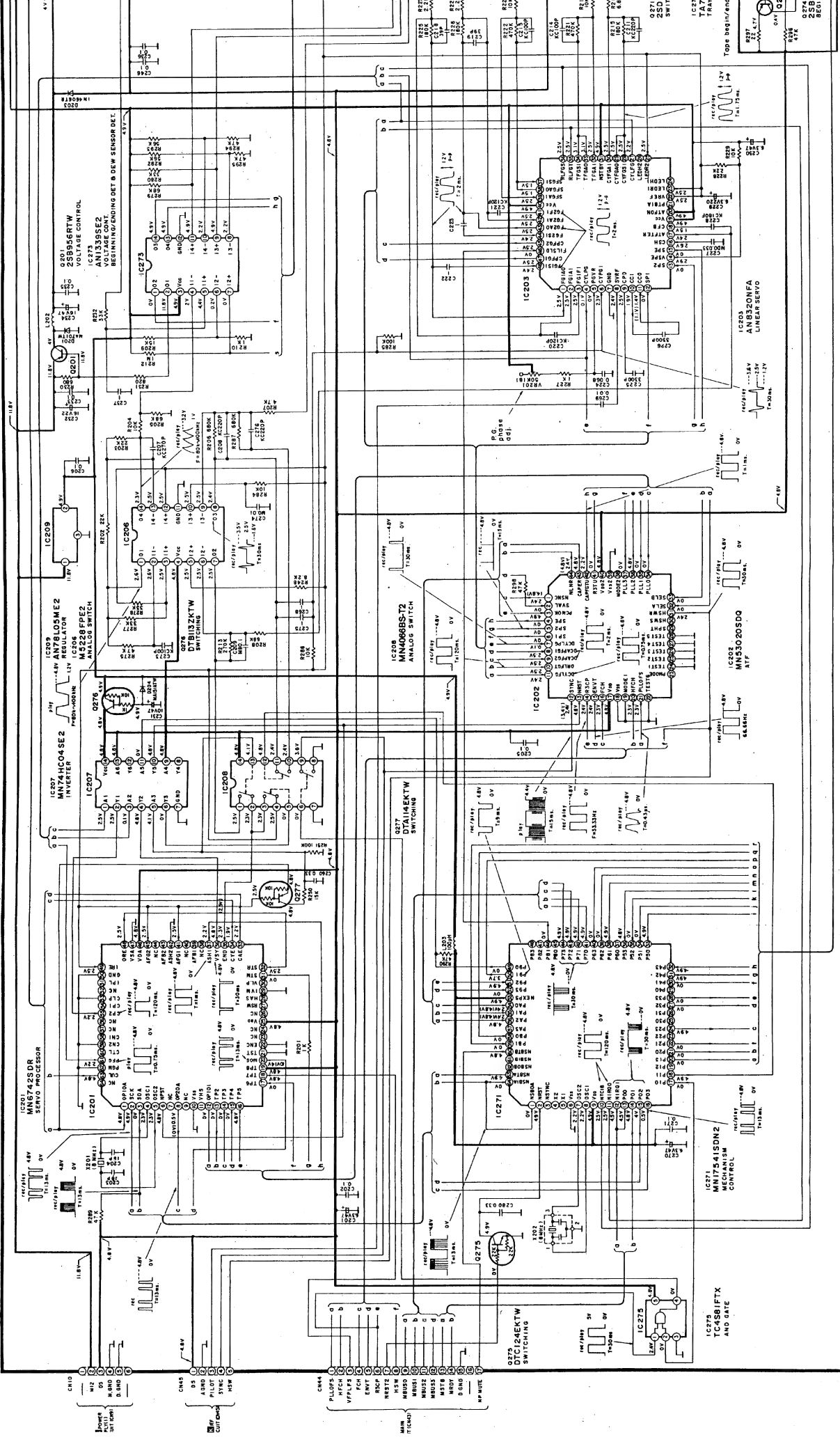
() Indicates -B (bias).

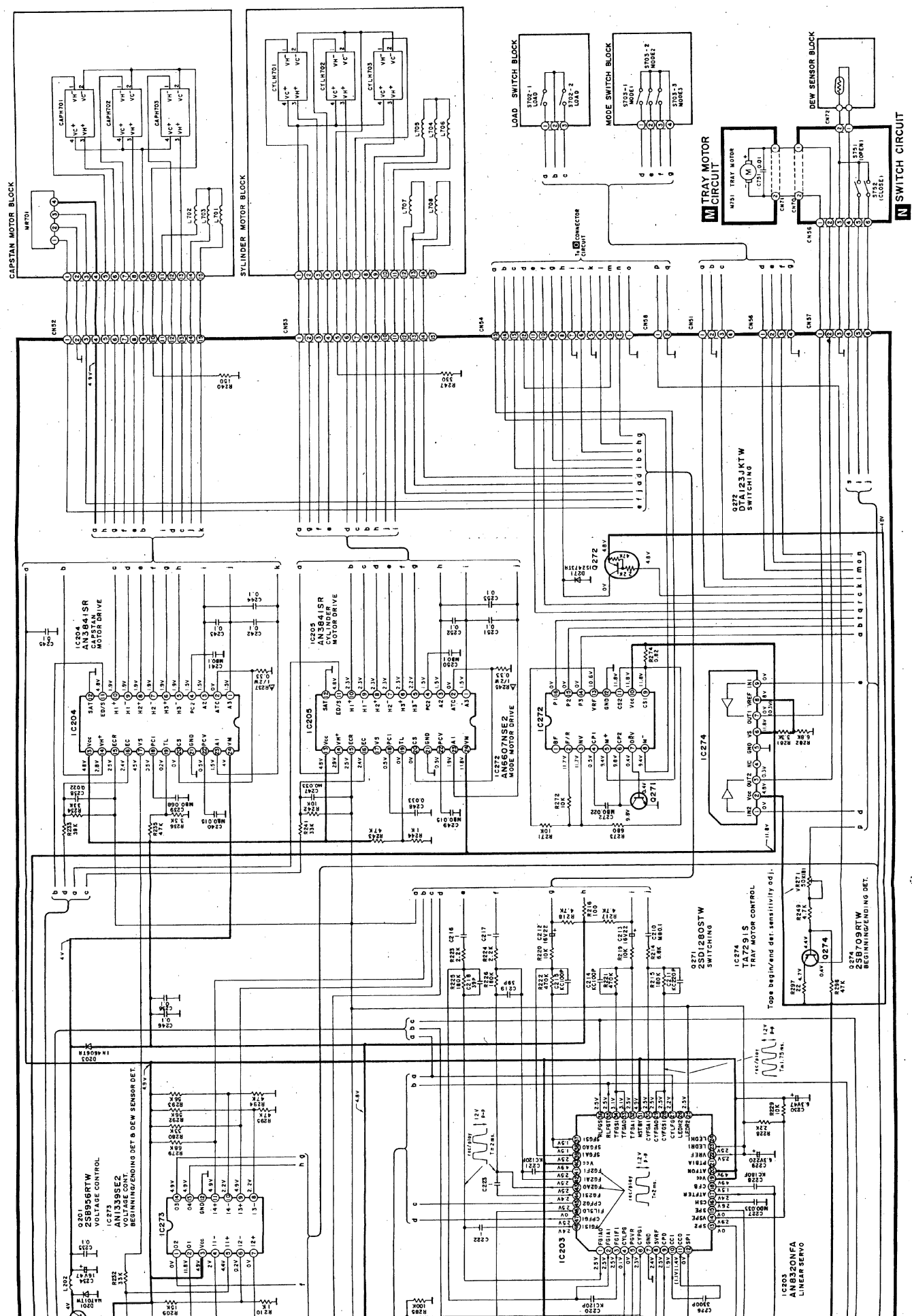
() Indicates the flow of the playback signal.

() Indicates the flow of the recording signal.

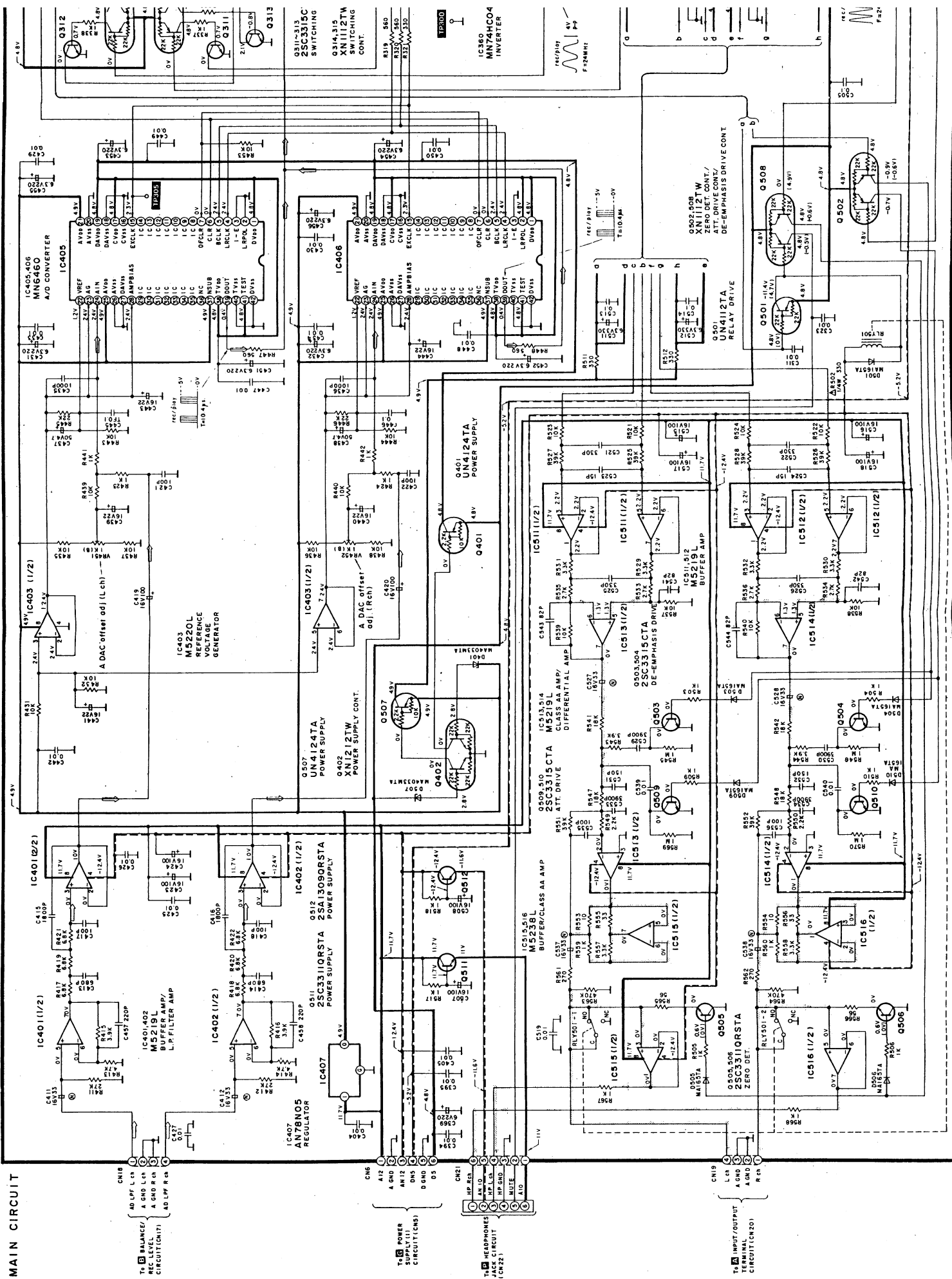
The "IC701, IC702, Q701, Q702, D701, MR701, L701~708, CAP701~703, CYLH701~703" parts are not supplied separately and are thus not found on the replacement parts list.

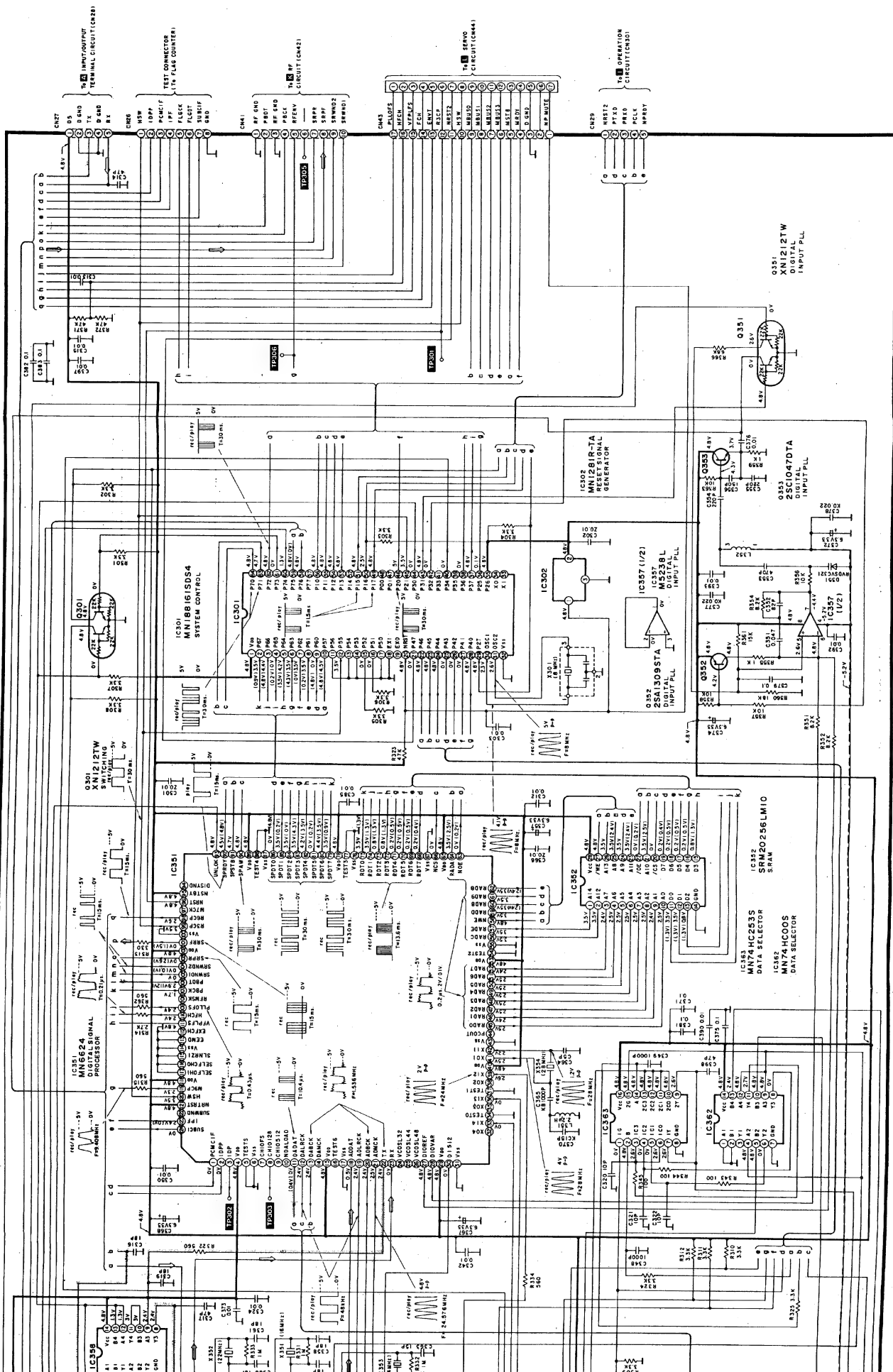


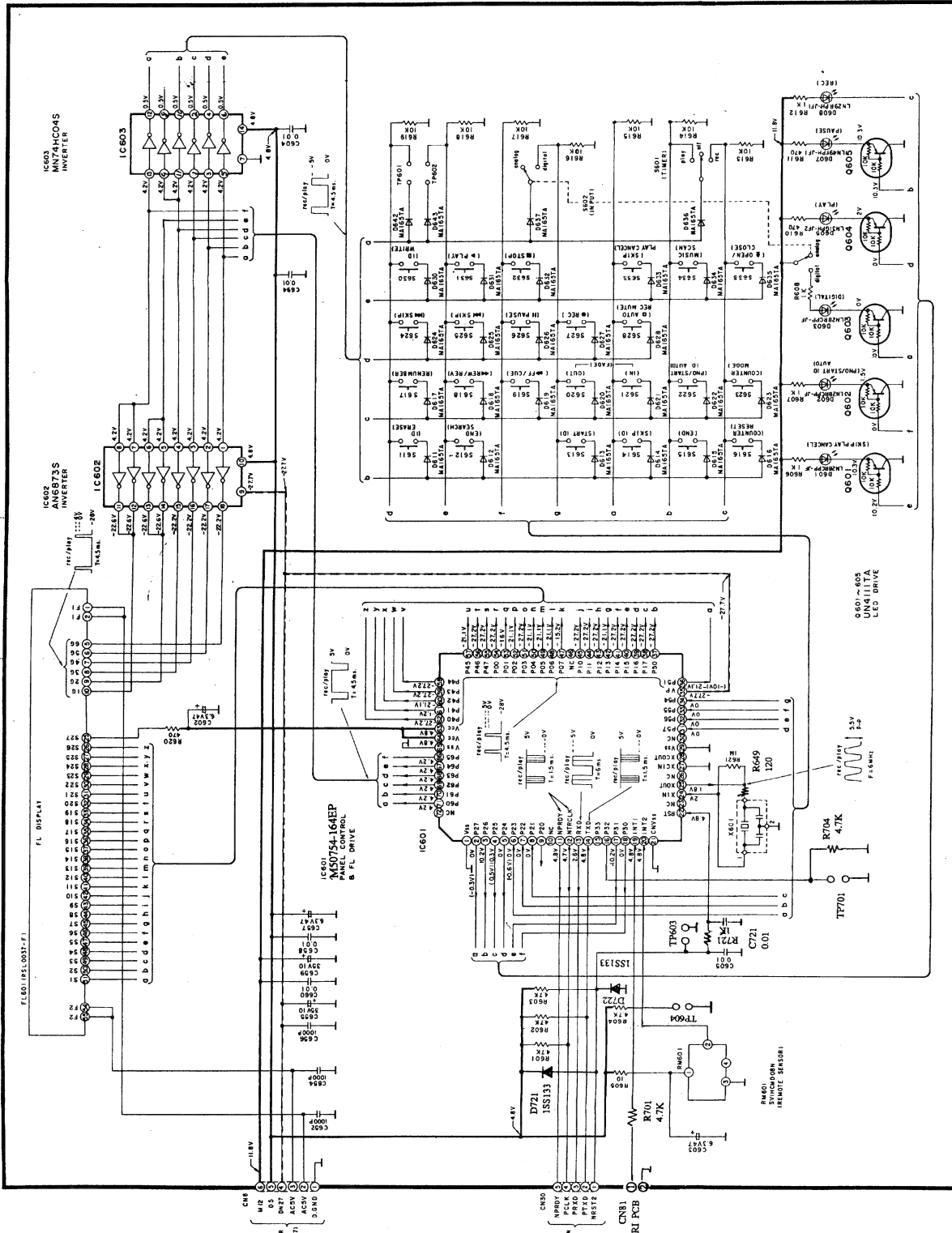




H MAIN CIRCUIT






 Springer


CAUTION: FOR CONTINUED PROTECTION
AGAINST FIRE HAZARD, REPLACE ONLY WITH
SAME TYPE 500mA 125V FUSE.



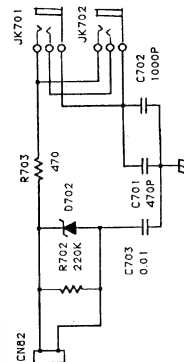
RISK OF FIRE-REPLACE FUSE AS MARKED.

FUSE CAUTION

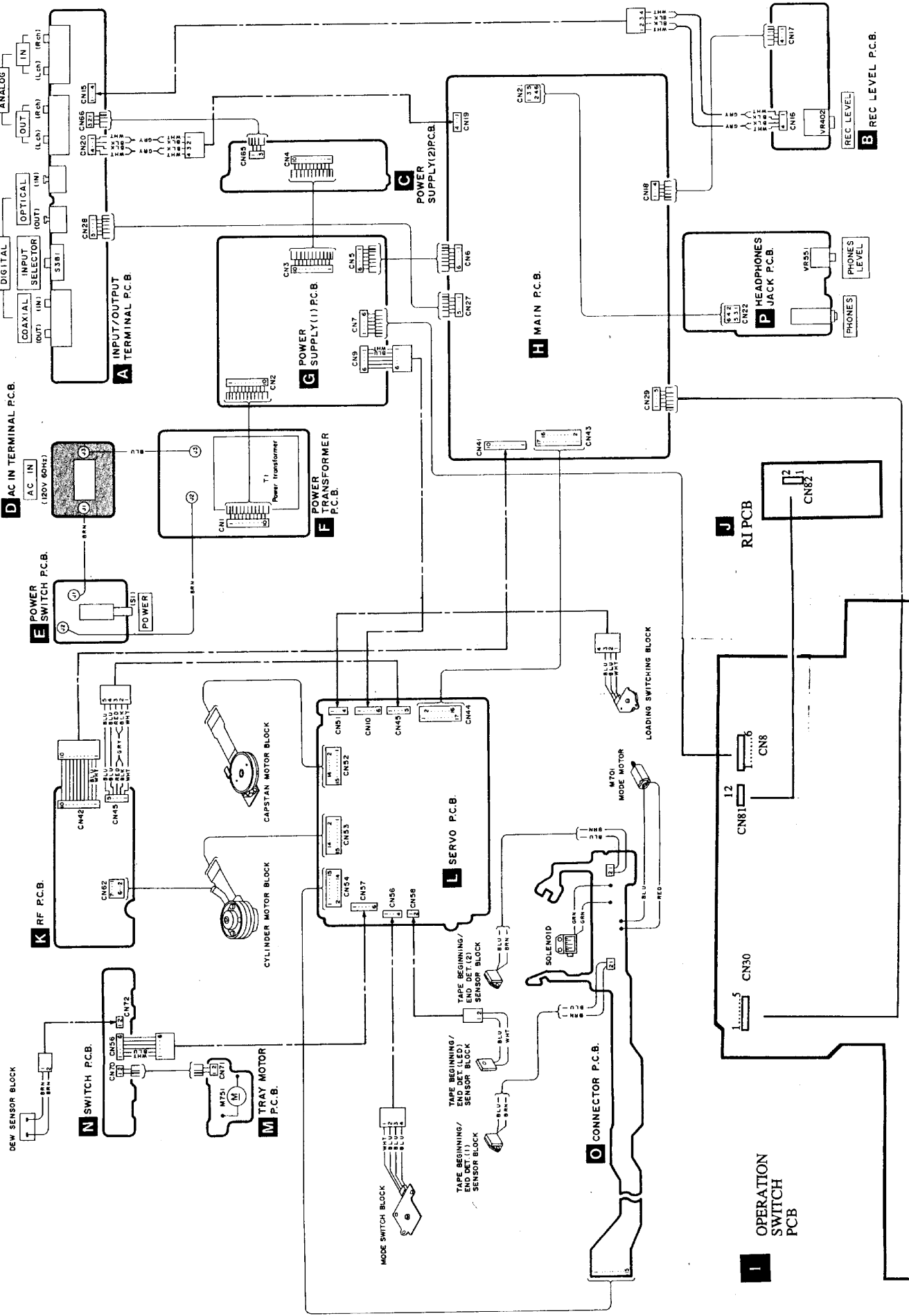
 This symbol located near the fuse indicates that the fuse used is fast operating type. For continued protection against fire hazard, replace with same type fuse. For fuse rating, refer to the marking adjacent to the symbol.

 Ce symbole indique que le fusible utilisé est à rapide. Pour une protection permanente, n' utiliser que des fusibles de même type. Ce dernier est indiqué là où le présent symbole est apposé.

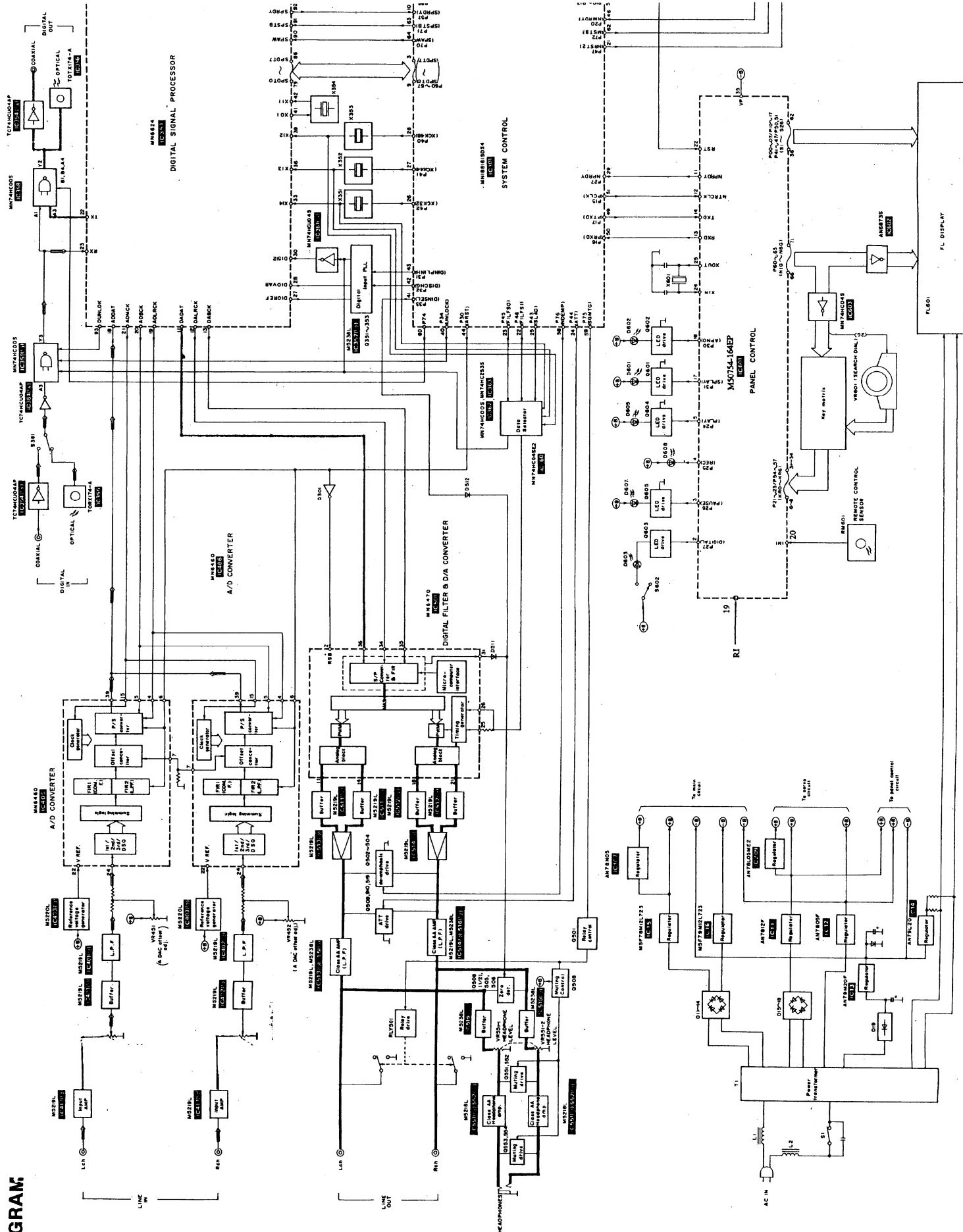
RI CIRCUIT

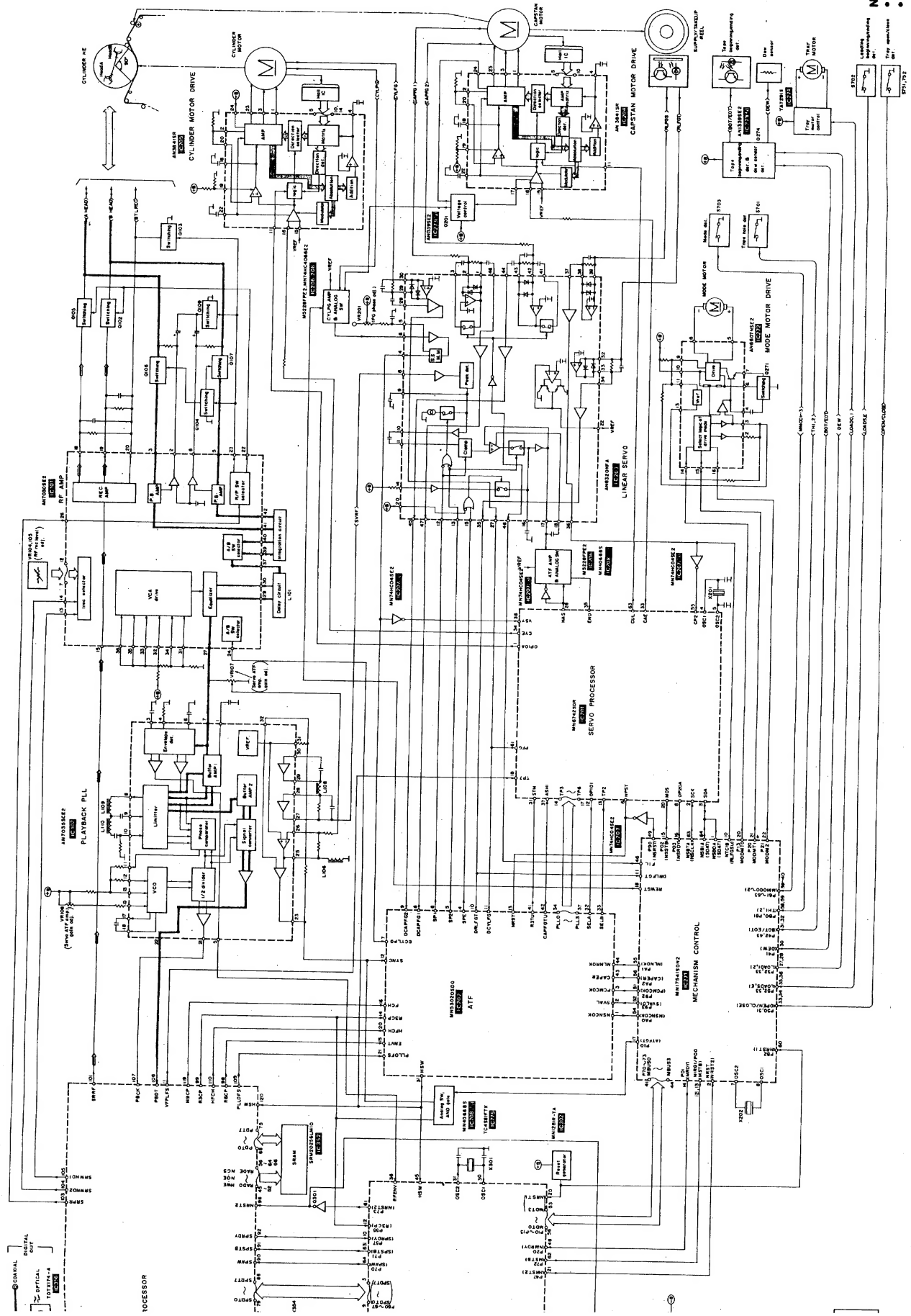


■ WIRING CONNECTION DIAGRAM



■ BLOCK DIAGRAM:





Note)

• Playback signal
• Recording signal